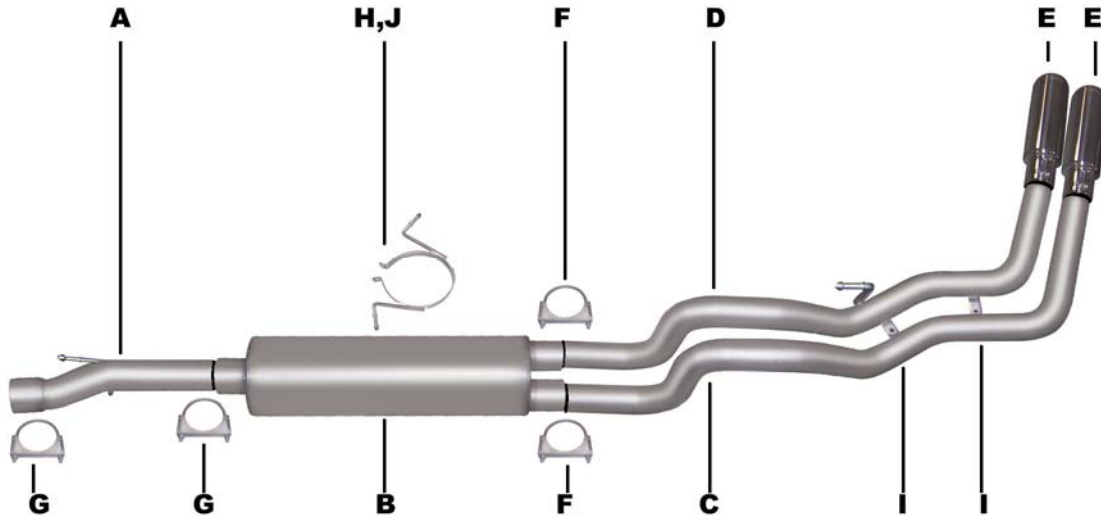




PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
CAT-BACK STAINLESS DUAL SPORT EXHAUST
06-07 DODGE RAM 1500 TRUCK 5.7L HEMI 2/4WD 4DR
MEGA CAB, SHORT BED
PART # 66545



TO REMOVE STOCK EXHAUST UNCLAMP THE STOCK EXHAUST JUST IN FRONT OF THE MUFFLER

Table with 4 columns: ITEM, PART #, QTY., DESCRIPTION. Lists parts A through J with their respective part numbers, quantities, and descriptions.

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm. 0606

# EXHAUST INSTALLATION #66545

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

## SUGGESTED TOOLS:

9/16, 1/2, 15MM Wrench and Socket, Jack Stand, Hacksaw, WD-40

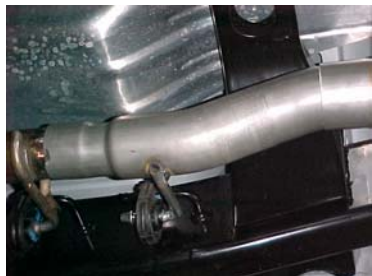
**TO REMOVE STOCK EXHAUST UNCLAMP THE STOCK EXHAUST JUST IN FRONT OF THE MUFFLER.**



YOU MAY NEED TO HEAT IT UP FOR EASIER REMOVAL. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 FOR REMOVAL OF HANGERS.



INSTALL DRIVERSIDE TAILPIPE #C INTO MUFFLER. USE CLAMP #F TO SECURE TAILPIPE TO MUFFLER.



INSTALL HEADPIPE #A ONTO YOUR EXISTING STOCK FRONT PIPE AND SECURE WITH CLAMP #G. USE A JACKSTAND TO SUPPORT THE CONVERTER. INSERT WELDED HANGER INTO RUBBER GROMMET.



INSTALL PASSENGER SIDE TAILPIPE #D INTO MUFFLER AND ATTACH USING CLAMP #F. INSERT WELDED HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN. USE BOLT KIT #I TO ATTACH THE TAILPIPES TOGETHER. DO NOT TIGHTEN. DRIVER SIDE TAILPIPE TABS WILL BE ON THE BOTTOM.



INSTALL MUFFLER #B ONTO HEADPIPE 1-1/2" TO 2". USE CLAMP #G TO SECURE THE MUFFLER TO THE HEADPIPE. DO NOT TIGHTEN. SLIDE BAND CLAMP #H ONTO THE MUFFLER AND INSERT THE WELDED HANGERS INTO THE RUBBER GROMMETS. ATTACH WITH BOLT KIT #J.



INSTALL THE STAINLESS TIPS. NOW GO BACK AND TIGHTEN ALL CLAMPS, NUTS AND BOLTS STARTING FROM THE FRONT AND WORKING BACK. TO CLEAN TIPS USE A SCOTCH BRITE PAD AND ANY STAINLESS CLEANER.

**MAKE SURE YOU HAVE A 1" CLEARANCE AWAY FROM ALL PIPES, BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC...**