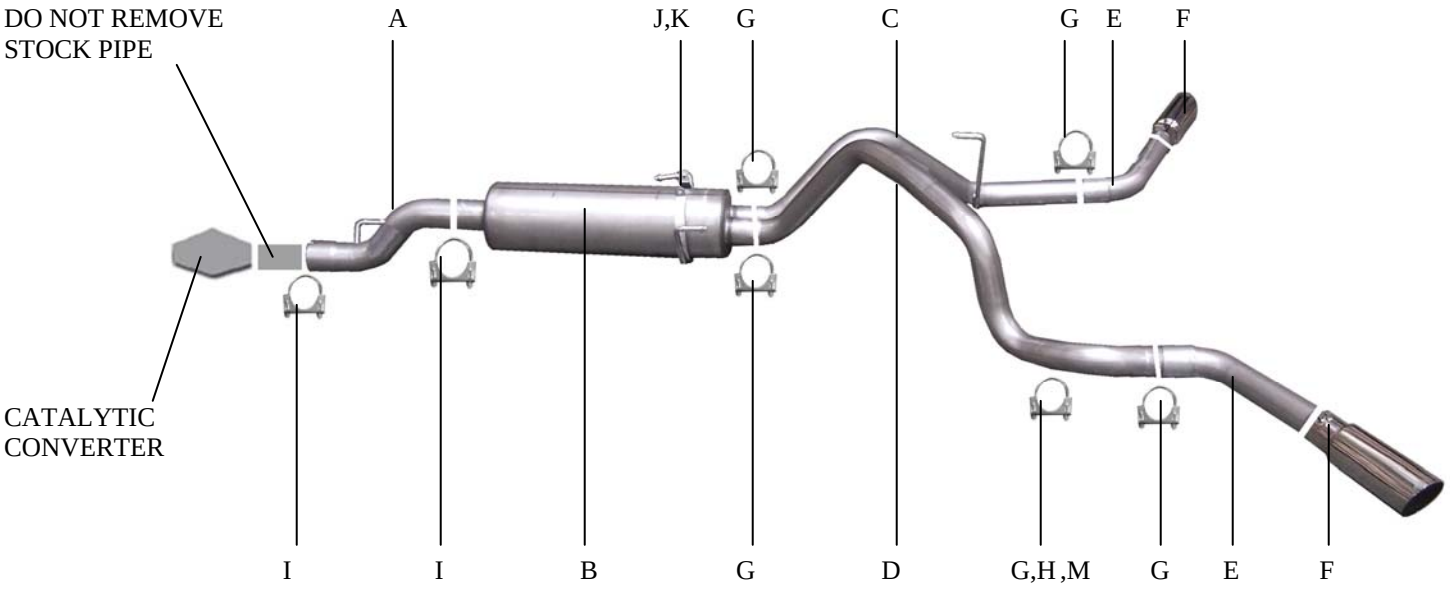
INSTRUCTION MANUAL
CAT-BACK STAINLESS EXTREME DUAL EXHAUST
06-07 DODGE RAM 1500 TRUCK 5.7L HEMI 2/4WD 4DR
MEGA CAB, SHORT BED
PART #66546



ITEM	PART #	QUANTITY	DESCRIPTION
A	991-700759S	1	3”X23” STAINLESS HEADPIPE
B	789800S	1	SUPERFLOW STAINLESS MUFFLER
C	550-700411S	1	2-1/2” SS PASSENGER TAILPIPE W/ HGR
D	612-700408S-1	1	2-1/2” SS DRIVERSIDE TAILPIPE
E	552-700413S	2	2-1/2” STAINLESS EXIT PIPE
F	500374	2	3-1/2” STAINLESS TIP
G	5757	5	2-1/2” CLAMP
H	08269	1	10” HANGER
I	OHD300	2	3” CLAMP
J	4259	1	BAND CLAMP
K	BO-1015	1	BAND CLAMP BOLT KIT
L	ZIP	2	ZIP TIES
M	BO-101	1	BOLT KIT FOR 10” HANGER

THANK YOU FOR PURCHASING OUR GIBSON EXHAUST SYSTEM FOR YOUR VEHICLE. IF YOU NEED FURTHER ASSISTANCE, PLEASE DO NOT HESITATE TO CALL OUR TECHNICAL DEPT. AT (800) 528-3044, MONDAY THROUGH FRIDAY, 8:00 AM TO 5:00 PM.
0606

INSTALLATION INSTRUCTIONS PART#66546

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET THE PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

DO NOT WORK WITH HOT PIPES!!!

SUGGESTED TOOLS:

15MM SOCKET & WRENCH, 9/16", 7/16", ½" SOCKET & WRENCH, JACKSTAND, WD-40, HACKSAW

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.

UNCLAMP THE STOCK EXHAUST JUST IN FRONT OF THE MUFFLER.

YOU MAY NEED TO HEAT IT UP FOR EASIER REMOVAL. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND HANGERS.

INSTALL HEADPIPE #A, YOU WILL NEED TO LINE UP THE TWO NOTCHES. INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP #G TO SECURE HEADPIPE TO THE STOCK PIPE. DO NOT TIGHTEN.

INSTALL MUFFLER #B ONTO HEADPIPE #A 1-1/2" TO 2". USE CLAMP #I TO SECURE THE MUFFLER TO THE HEADPIPE. DO NOT TIGHTEN. SLIDE BAND CLAMP #J ONTO THE MUFFLER AND INSERT THE WELDED HANGER INTO THE RUBBER GROMMET AND ATTACH TO MUFFLER WITH BOLT KIT #K.

INSTALL PASSENGER SIDE TAILPIPE #C INTO MUFFLER 1-1/2" TO 2". USE CLAMP #G TO SECURE TAILPIPE TO MUFFLER. INSERT WELDED HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN.

MEASURE 19 ½" FROM THE REAR OF THE FRAME AND USE THIS HOLE AND BOLT ON HANGER #H ON THE INSIDE OF FRAME. USE THE 2ND HOLE FROM THE TOP.

INSTALL DRIVER SIDE TAILPIPE #D INTO MUFFLER 1-1/2" TO 2" AND USE CLAMP #G TO SECURE TO THE MUFFLER. DO NOT TIGHTEN. USE CLAMP #G TO HOLD PIPE UP TO THE HANGER #H. DO NOT TIGHTEN.

INSTALL EXIT PIPES #E, USE CLAMPS #G TO SECURE TAILPIPES TOGETHER, DO NOT TIGHTEN.

INSTALL THE STAINLESS TIPS. TO CLEAN TIPS USE ANY STAINLESS CLEANER AND A SCOTCH BRITE PAD. NOW GO BACK AND TIGHTEN ALL CLAMPS, NUTS AND BOLTS STARTING FROM THE FRONT AND WORKING BACK. USE ZIP TIES TO SECURE BRAKE LINE AWAY FRON EXHAUST.

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES AWAY FROM BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC..."