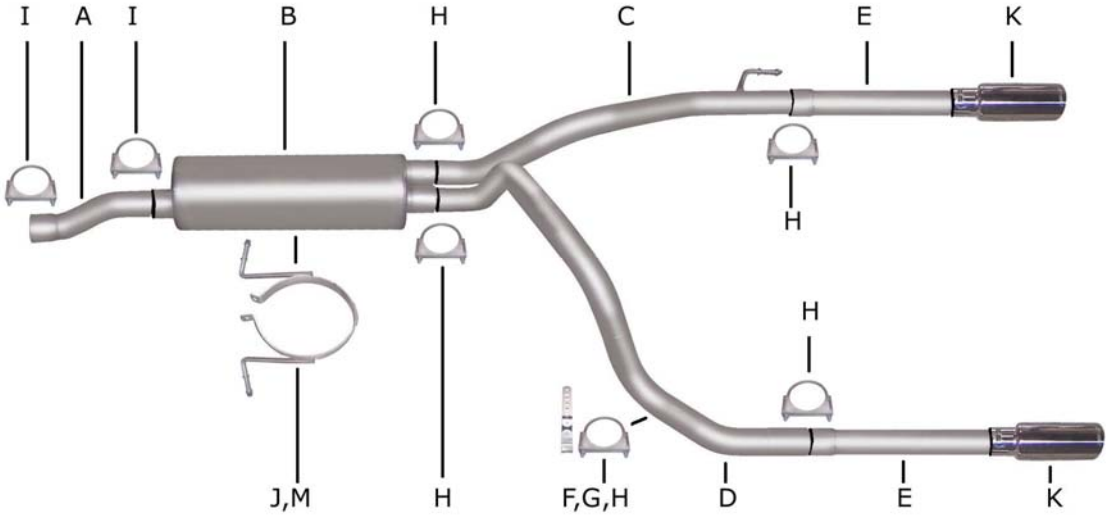
GIBSON
PERFORMANCE EXHAUST SYSTEMS

Installation Instructions

Cat-Back Stainless Split Rear Exhaust

06-07 Dodge Ram 1500, 4.7L, 2wd
Quad Cab, Short Bed

Part #66556



ITEM	PART	QUANTITY	DESCRIPTION
A	1073-700818S	1	3” Stainless Headpipe
B	789800S	1	Stainless Superflow SFT Muffler
C	1074-700819S	1	2.5” Stainless Passenger side over axle tailpipe
D	1075-700820S	1	2.5” Stainless Driver side over axle tailpipe
E	546-700346S	2	2.5” Stainless Exit pipe
F	08269	1	10” Hanger
G	BO-101	1	Bolt kit for 10” hanger
H	5757	5	2.5” Clamp
I	OHD300	2	3” Clamp
J	4337	1	Band clamp w/ welded hangers
K	500374	2	3.5” Stainless tip
L	ZIP	2	Zip ties
M	BO-1015	1	Bolt kit for band clamp

Thank you for purchasing our Gibson Exhaust System for your vehicle.
If you need further assistance, please do not hesitate to call our technical department at
(800) 528-3044 Monday through Friday, 8am to 5 pm.

Installation Instructions #66556

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.

2. To remove stock exhaust, unclamp just in front of the muffler. Do not remove stock headpipe. Disengage the welded hangers from the rubber grommets. Use WD-40 to aid in this process. Do not damage or remove the rubber grommets as you will re-use them to mount your new system.

3. Install headpipe #A onto your existing stock headpipe and attach with clamp #I. Do not tighten. Use a jack stand to support the converter.

4. Install muffler #B onto headpipe #A 1.5-2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #I to secure the muffler to the headpipe. Do not tighten. Muffler inlet is looking into the louvers.

5. Slide band clamp #J onto muffler #B and attach with bolt kit #M. Do not tighten. Insert hangers into rubber grommets.

6. Install the passenger side over axle tailpipe #C into the muffler 1.5-2". Use clamp #H to secure. Do not tighten. Insert welded hanger into rubber grommet.

6. Measure 19.5" from the rear of the frame. Use the third hole from the top to attach 10" hanger #F with bolt kit #G. Do not tighten.

7. Install the driver side over axle tailpipe #D into the muffler 1.5-2". Use clamp #H to secure. Use another clamp #H to hold pipe up to hanger. Do not tighten. Insert welded hanger into rubber grommet.

8. Install exit pipes #E onto tailpipes and secure with clamps #H. Do not tighten.

9. Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle.
Any aftermarket products installed could increase the sound levels of the exhaust.
Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.