



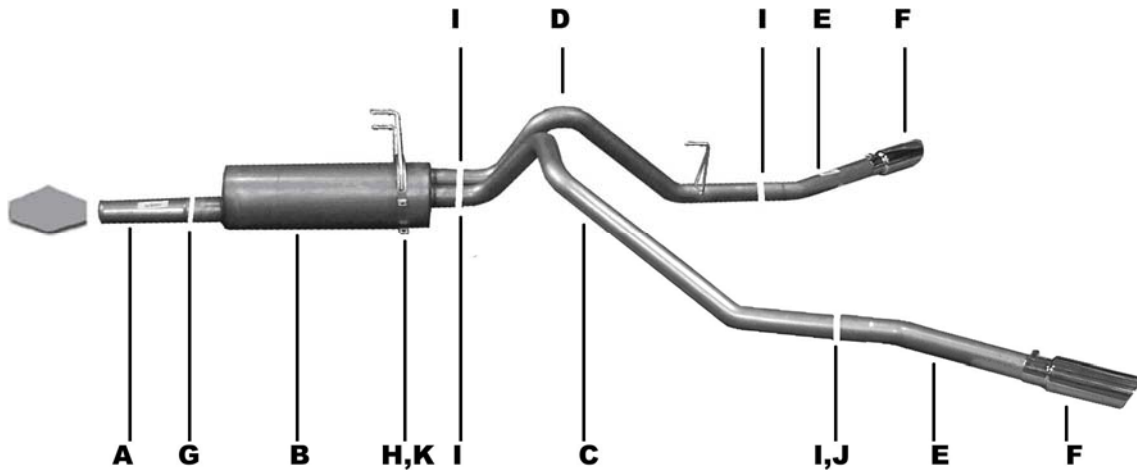
# INSTRUCTION MANUAL

## CAT-BACK STAINLESS DUAL EXTREME EXHAUST

**03-06 TOYOTA TUNDRA 3.4L-4.7L 2/4WD**  
**Double Cab, Short Bed**

**00-06 TOYOTA TUNDRA 3.4L-4.7L 2/4WD**  
**Access Cab, Short Bed**

### PART # 67500



ITEM	PART #	QTY.	DESCRIPTION
A	847-700575S	1	2-1/2" STAINLESS HEADPIPE
B	758250S	1	SUPERFLOW STAINLESS MUFFLER
C	848-700576S	1	2-1/2"STAINLESS DRIVERSIDETAILEPIPE
D	849-700577S	1	2-1/2" STAINLESS PASSENGERTAILPIPE
E	851-700578S	2	2-1/2" STAINLESS EXIT PIPES
F	500374	2	3-1/2" STAINLESS TIP
G	OHD300	1	3" CLAMP
H	4330	1	BAND CLAMP
I	5757	5	2-1/2" CLAMP
J	4331	1	REAR HANGER
K	BO-1015	1	BOLT KIT FOR BAND CLAMP

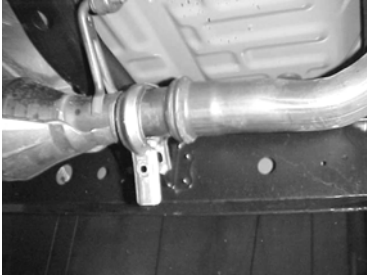
Thank you for purchasing our GIBSON EXHAUST SYSTEM for your Vehicle.  
 If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm 0106

# INSTALLATION INSTRUCTIONS PART #67500

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER VEHICLE, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

## SUGGESTED TOOLS

12MM SOCKET & WRENCH, 9/16" SOCKET, 1/2" WRENCH, 1/2" SOCKET, HACKSAW, JACKSTAND



REMOVE STOCK EXHAUST BY UN-CLAMPING THE STOCK CLAMP AT THE HEADPIPE. BE CAREFUL NOT TO DAMAGE THIS CLAMP BECAUSE YOU NEED TO RE-USE IT. ONCE IT IS UN-CLAMPED, YOU WILL BE ABLE TO PULL THE STOCK EXHAUST OFF THE VEHICLE. MAKE SURE ALL FACTORY RUBBER GROMMETS ARE STILL IN FACTORY LOCATION. USE WD-40 TO AID YOU IN REMOVAL OF THE HANGERS



INSTALL THE DRIVERSIDE OVER AXLE TAILPIPE #C ONTO MUFFLER 1-1/2" TO 2" USE CLAMP # I TO SECURE PIPE TO MUFFLER, DO NOT TIGHTEN.



INSTALL HEADPIPE #A ONTO THE FACTORY EXTENSION PIPE. MAKE SURE THAT THE HEADPIPE IS STRAIGHT, NOT ANGLED UP OR DOWN. YOU MAY WANT TO LIGHTLY TAP ON THE END OF THE PIPE TO ENSURE A TIGHT FIT. CLAMP DOWN THE FACTORY CLAMP AT THE FRONT OF THE HEADPIPE. DO NOT TIGHTEN.



INSTALL PASS. SIDE TAILPIPE # D INTO MUFFLER 1-1/2" TO 2" USE CLAMP # I TO SECURE PIPE TO MUFFLER, DO NOT TIGHTEN. INSERT HANGER INTO RUBBER GROMMET.



INSTALL MUFFLER #B ONTO THE HEAD PIPE 1-1/2" TO 2". OUTLETS SHOULD BE ON TOP,, THEN INSTALL BAND CLAMP # H ONTO MUFFLER INSERT HANGERS INTO RUBBER GROMMETS.



INSTALL EXIT PIPES # E ONTO TAILPIPES USE CLAMP # I TO SECURE PIPES TOGETHER CLAMP ON, DRIVERS SIDE WILL HOOK UP TO THE REAR HANGER TO HOLD PIPES UP.



MEASURE APPROX. 16" FROM THE REAR OF THE FRAME, USE THIS HOLE AND INSTALL REAR HANGER # J.



INSTALL STAINLESS TIPS. CLAMP DOWN. WHEN YOU HAVE EVERYTHING IN PLACE, FIRMLY TIGHTEN ALL BOLTS AND CLAMPS DOWN SECURELY. TO CLEAN TIPS, USE A STAINLESS STEEL CLEANER AND A SCOTCH BRITE PAD.

**" MAKE SURE YOU HAVE A MINIMUM OF A 1 1/2" CLEARANCE FROM ALL BRAKE LINES, TIRES, SHOCKS, FUEL LINES ETC."**