



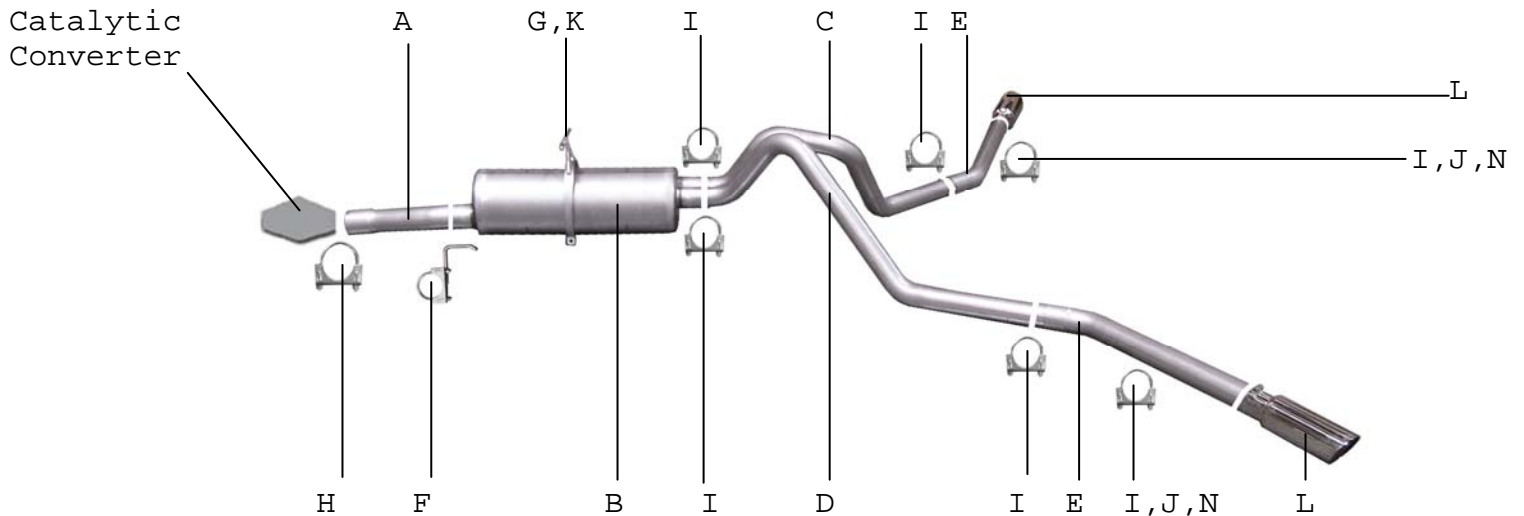
PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL

DUAL EXTREME STAINLESS EXHAUST

99-04 F250HD/F350 SUPERDUTY TRUCK 5.4L - 6.8L,V10 2/4wd
STANDARD CAB, SUPERCAB, CREWCAB, SHORT & LONG BED

PART # 69004



ITEM	PART #	QTY.	DESCRIPTION
A	232-700132S	1	3" STAINLESS HEADPIPE
B	758250S	1	SUPERFLOW STAINLESS MUFFLER
C	344-700222S	1	2-1/2" SS PSGR SIDE OVERAXLE PIPE
D	345-700223S	1	2-1/2" SS DRIVERSIDE OVERAXLE PIPE
E	346-700224S	2	2-1/2" STAINLESS EXIT PIPE
F	4132	1	FRONT MUFFLER HANGER
G	4173	1	BAND CLAMP
H	OHD300	1	3" CLAMP
I	5757	6	2.5" CLAMP
J	08269	2	10" STRAP HANGER
K	BO-1015	1	BOLT KIT FOR BAND CLAMP
L	500374	2	3-1/2" STAINLESS TIPS
M	ZIP	2	ZIP TIES
N	BO-101	2	BOLT KIT FOR 10" HANGERS

**WILL NOT FIT 4WD MODELS WITH SWAY BAR
MUST REMOVE SPARE TIRE IF LARGER THAN 16"**

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm. **0305**

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS

WHEN UNDER THE TRUCK. SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES

SUGGESTED TOOLS:

9/16" SOCKET, 15 MM SOCKET, 1/2" SOCKET, 1/2" WRENCH, JACKSTAND HACKSAW



LAY OUT THE GIBSON EXHAUST ON THE FLOOR SO IT LOOKS LIKE THE DRAWING. COMPARE PART NUMBERS WITH MANUAL. TO REMOVE YOUR STOCK EXHAUST, REMOVE IT FROM THE CLAMP LOCATED JUST IN FRONT OF THE MUFFLER. YOU MAY NEED TO HEAT IT UP FOR EASIER REMOVAL. NOW CUT OFF YOUR STOCK TAILPIPE JUST BEHIND THE MUFFLER. USE WD-40 TO AID IN THE REMOVAL OF HANGERS. LEAVE ALL RUBBER GROMMETS IN PLACE.



NEXT INSTALL DRIVERS SIDE OVERAXLE PIPE #D INTO MUFFLER 1 1/2" TO 2". USE CLAMP #I TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. ROTATE PIPE UNTIL IT TOUCHES HANGER. USE CLAMP #I TO HOLD PIPE TO HANGER DO NOT TIGHTEN.



INSTALL HEADPIPE #A ONTO EXISTING PIPE. LINE UP THE NOTCH. USE CLAMP #H TO SECURE HEADPIPE TO STOCK PIPE. DO NOT TIGHTEN.



INSTALL PASSENGER SIDE OVERAXLE PIPE #C INTO MUFFLER

NEXT INSTALL BAND CLAMP #G. SLIDE IT OVER THE MUFFLER. THEN INSTALL HANGERS INTO THE RUBBER GROMMETS LOCATED ABOVE THE MUFFLER OUTLET. USE BOLT KIT # K TO SECURE. DO NOT TIGHTEN.



1 1/2" TO 2". USE CLAMP # I TO SECURE. DO NOT TIGHTEN. ROTATE UNTIL PIPE TOUCHES HANGER. USE CLAMP #I TO HOLD PIPE TO HANGER. DO NOT TIGHTEN.



INSTALL MUFFLER #B ONTO HEADPIPE 1 1/2" TO 2". MUFFLER OUTLETS SHOULD BE ON TOP. ROTATE UNTIL LEVEL. SUPPORT MUFFLER WITH A JACK STAND. NEXT, INSTALL FRONT MUFFLER HANGER #F INTO RUBBER GROMMETS, LOCATED NEXT TO MUFFLER INLET. THIS CLAMP WILL ALSO BE USED TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN.



NEXT, INSTALL EXIT PIPES #E ONTO OVERAXLE PIPES. USE CLAMPS # I TO SECURE EXIT PIPE TO OVERAXLES. CUT EXIT PIPES TO DESIRED LENGTH..



NEXT, LOCATE THE SLOTTED HOLES LOCATED APPROXIMATELY 16" FROM THE REAR OF THE FRAME. MOUNT THE 10" STRAP HANGERS #J INTO THESE SLOTS USING THE HARDWARE KIT # J. MOUNT USING THE 2ND HOLE FROM THE TOP.

FINALLY AFTER TIGHTENING ALL CLAMPS FROM FRONT TO BACK AND MAKING SURE OF CLEARANCES,

INSTALL YOUR STAINLESS TIPS TO YOUR DESIRED LOOK.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCKS, TIRES, ECT...