

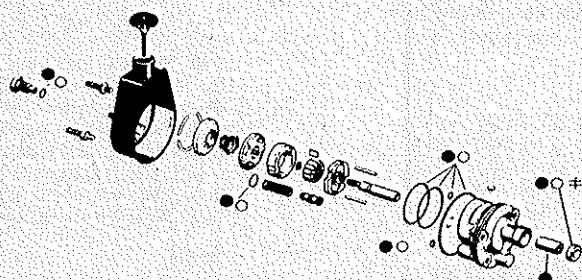
Power Steering Repair Kits

Repair Kit Contents – Except Rack & Pinion

All Repair Kits are supplied with detailed instruction sheets including exploded view illustrations and step by step service procedures. Three types of kits are available:

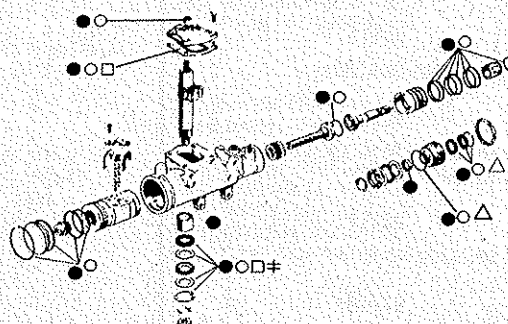
- 1) **Complete Building Kits** – Contains the bushings, bearings seals and miscellaneous hardware necessary for a complete rebuild. (Not all bushings/bearings contained in some kits due to availability.
- 2) **Seal replacement Kits** – Contains the seals and miscellaneous hardware necessary for a rebuild.
- 3) **Component Kits** – Designed for specific repairs on the affected component part without disassembly. Included are input shaft seal kits, lower pitman seal kits and pump drive shaft seal kits.

Repair Kits Available For Power Steering Pumps



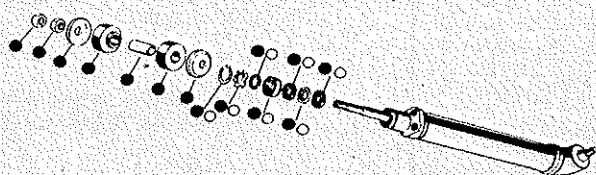
- - PARTS INCLUDED WITH COMPLETE REBUILDING KIT
- - PARTS INCLUDED WITH PUMP SEAL KIT
- ⊕ - PARTS INCLUDED WITH DRIVE SHAFT SEAL KIT

Repair Kits Available For Power Steering Gears



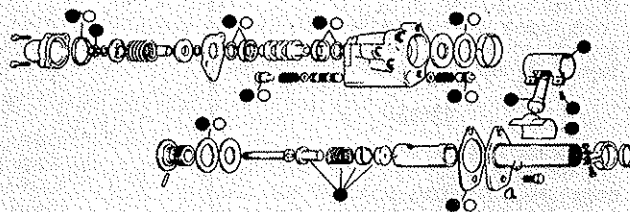
- - PARTS INCLUDED WITH COMPLETE REBUILDING KIT
- - PARTS INCLUDED WITH GEAR SEAL KIT
- △ - PARTS INCLUDED WITH INPUT SHAFT SEAL KIT
- - PARTS INCLUDED WITH COMPLETE PITMAN SHAFT SEAL KIT
- ⊕ - PARTS INCLUDED WITH LOWER PITMAN SHAFT SEAL KIT

Repair Kits Available For Power Cylinders



- - PARTS INCLUDED WITH COMPLETE REBUILDING KIT
- - PARTS INCLUDED WITH PISTON ROD SEAL KIT

Repair Kits Available For Power Control Valves



- - PARTS INCLUDED WITH COMPLETE REBUILDING KIT
- - PARTS INCLUDED WITH CONTROL VALVE SEAL KIT

SYSTEM
PUMP &
GEAR
IDENT.

SYSTEM &
COM-
ONENT
IDENT.

PASS.
CARS

LIGHT
TRUCKS

MED./HVV.
TRUCKS
& BUSES

HOSE
NUMER-
ICAL

REPAIR
KITS

KIT
NUMER-
ICAL

MFR.
PART
NUM-
BERS

CHANGE-
OVERS

ILLUST-
RATIONS

Power Steering Repair Kits

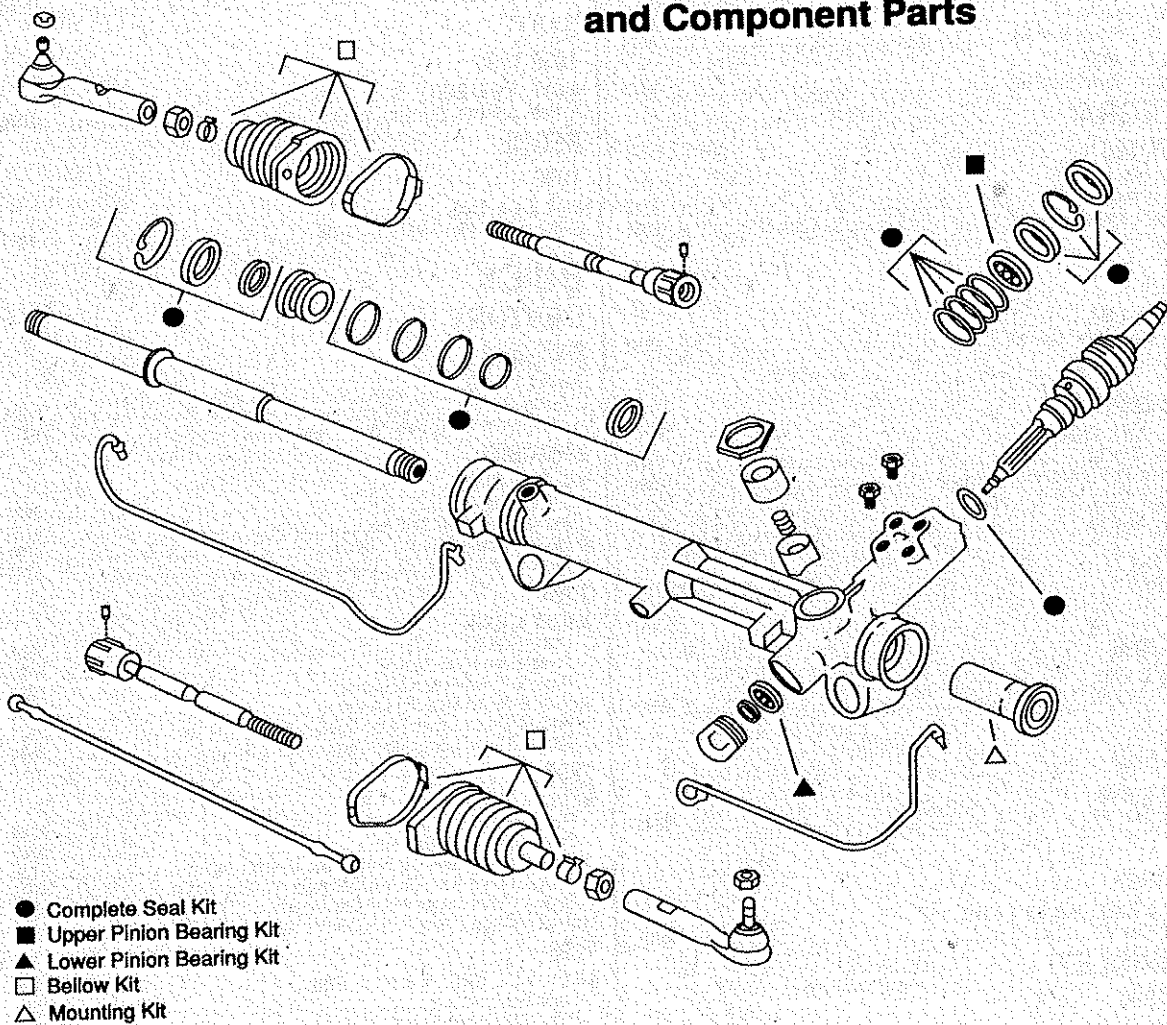
Repair Kit Contents - Rack and Pinion

(For Repair Kits for Pumps, Gears, Valves & Cylinders See Previous Page)

Complete Seal Kits are supplied with detailed sheets and step by step service procedures. Five types of kits are available:

- 1) **COMPLETE SEAL KITS** - Contains the seals and miscellaneous hardware necessary for a complete rebuild.
- 2) **UPPER PINION BEARING KITS** - Designed for the specific repair of the pinion/hydraulic valve assembly within the rack and pinion unit.
- 3) **LOWER PINION BEARINGS KITS** - Designed for the specific repair of the pinion/hydraulic valve assembly within the rack and pinion unit.
- 4) **BELLOW KITS** - Contains the bellow and clamps necessary to repair the affected component. Sold separately as left and right bellow kit.
- 5) **MOUNTING KITS** - Contains the bushing and hardware necessary to restore stability and absorb vibration.

Rack & Pinion Assembly and Component Parts



SYSTEM
PUMP &
GEAR
IDENT.

SYSTEM &
COM-
PONENT
IDENT.

PASS.
CARS

LIGHT
TRUCKS

MED./HVY.
TRUCKS
& BUSES

HOSE
NUMER-
ICAL

REPAIR
KITS

KIT
NUMER-
ICAL

MFR.
PART
NUM-
BERS

CHANGE-
OVERS

ILLUST-
RATIONS