LUVERNE

INSTALLATION MANUAL

4055121

Level of Difficulty

Easy

This is the first of two manuals required to complete this installation. The second manual is included with your running boards / side steps.

Parts List		
6	VersaTrac™ mounting bracket, universal	
18	Flat washer, M8 (S)	
18	Lock nut, M8 (S)	
12	Hex bolt, M8 (B)	
12	Flat washer, M8 (B)	
12	Lock washer, M8 (B)	
12	Hex nut, M8 (B)	
18	Nylon flat washer, M8	

(S) = Silver hardware, (B) = Black hardware Running boards / side steps sold separately

Tools Required			
Ratchet	Socket set		
Torque wrench	Socket extension		
Level			

Torque Specifications			
SAE Metric	M6 bolt	3 ft-lbs.	
	M8 bolt	7 ft-lbs.	
	M10 bolt	16 ft-lbs.	
	M12 bolt	28 ft-lbs.	
	1/4" bolt	3 ft-lbs.	
	5/16" bolt	7 ft-lbs.	
	3/8" bolt	16 ft-lbs.	
	7/16" bolt	20 ft-lbs.	
	1/2" bolt	28 ft-lbs.	
Use above torque setting unless otherwise noted			

Product Photo Rear

Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Front

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

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Step 1

Starting on the driver side, locate the three mounting tabs along the bottom edge of the vehicle body.



Step 2

Starting at the front driver-side mounting location, locate the three threaded bolts on the inside of the body panel.

Before attaching the bracket, place a nylon flat washer on each of the threaded bolts to prevent any galvanic corrosion.

Attach the bracket to the body panel using a silver M8 flat washer and lock nut.

Snug the hardware, but do not fully tighten.





Step 3

Repeat step 2 to install the second and third bracket over the rear mounting tab location from step 1.

Repeat steps 1 through 3 on the passenger side of the vehicle.

Note: To complete the installation, refer to the manual included with your running boards / side steps.

