



**GEN3 Hemi Swap Stainless Power Steering Lines
1967-1976 A-Body Mopar with Bergeson Power Steering
5.7-6.1-6.2-6.4L ENGINES
P/N: 198-231**



Installation Instructions

Thank you for choosing to use HOLLEY products as part of your GEN3 HEMI Swap project. These products are part of the most comprehensively engineered system of mounting components, headers and exhaust systems available for this application. Please read these instructions thoroughly before attempting installation.

COMPATIBILITY INFORMATION:

- **PN: 198-231 Power Steering Lines** are designed specifically for use on A-Body Mopar vehicles with a Gen 3 Hemi swap. These lines are intended for use with Hooker Blackheart Headers PN: BH23104 and a Bergeson Power steering Box PN: 800126 or PN: 800127.
- **PN: 198-231 Power Steering lines** will not work with OEM power steering boxes or headers other than BH23104.
- **Requires application specific -6 flex hoses** to power steering pump (not included in this kit). See Bergeson installation instructions for high pressure and return port configurations.

Find a complete line of Earl's Power Steering components at www.holley.com

Parts List:

Qty.	Description
1	High pressure line (-6)
1	Low pressure line (-6)

Accessory Pack Contents

1		Line Separator Kit
1	199R12255	Instruction Sheet

Check the hardware package. If anything is missing, please contact Technical Service at 1-866-464-6553 or 270-781-9741.

Tools Needed:

11/16" Wrench
3/4" Wrench
3/16 Allen Wrench

INSTALLATION:

IMPORTANT: The **198-231** Power steering lines must be installed before the engine and headers to simplify the installation and ensure the fittings are tightened correctly.

- Install the lines on to the Bergeson Power Steering box as shown in **Figure 1**. Hand tighten only .
- Install the supplied line separator.
- Align the power steering lines even with the frame rail and tighten the nuts on steering box fittings.
NOTE: Hold the fitting in the power steering box with a $\frac{3}{4}$ " wrench to prevent it from over tightening as the line nut is being tightened. Loosen and retighten the line several times to seat the flare of the line on to the fitting.
- Double check that the lines are aligned with the frame rail and the line separator clamp is tight.
- Install the engine with only the driver's side header in place.
- Check for leaks after engine first starts up.

Shown without headers installed

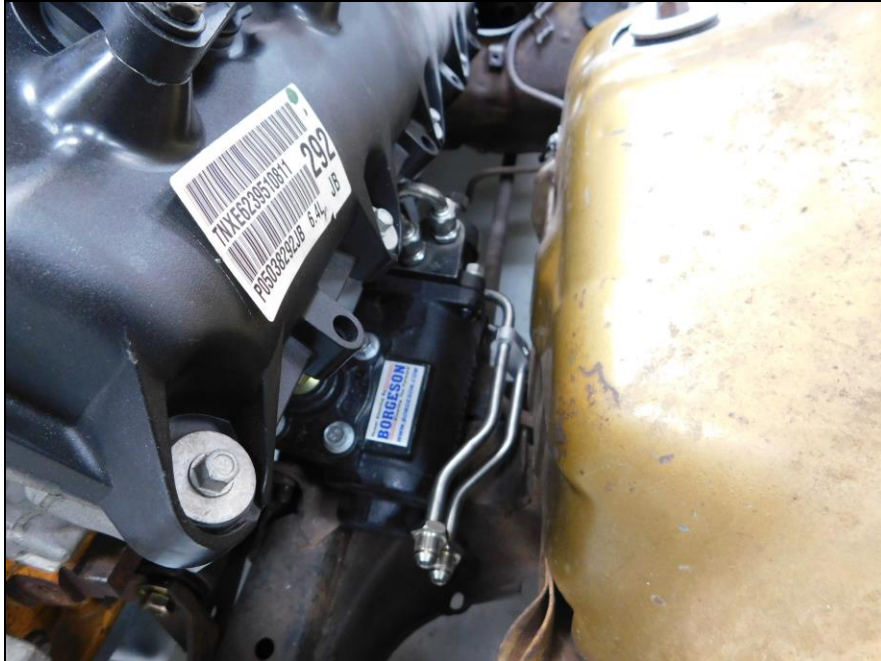


Figure 1

Any questions? Please contact Technical Service: 1-866-464-6553 or 270-781-9741. For online help, please refer to: www.holley.com.

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