Please read all instructions before starting installation. Also proceed slowly and carefully during fitting and alignment steps. Illustration A shows a typical installation as seen from the side of the car. Installation on your car will be similar but may not be exactly the same. The end plates are cut oversize to allow a custom fit to your car. It may be necessary to shorten the spoiler for some cars. For example, shorten the spoiler to 42 inches for a 70 thru 81 Camaro. Use masking tape to protect the paint during installation.

Make a cardboard template of the end plate and trim as necessary to fit the deck shape of your car. Have a helper hold the spoiler in place and check the end plate template for fit. Do not trim the aluminum end plates to match the template yet. When the spoiler position has been finalized drill holes for 1/8 rivets in the spoiler flanges and the deck starting with the CENTER HOLES FIRST. Most cars will have some curves in the deck that will require flexing the ends of the spoiler into position to get the flanges to mate to the deck. Many cars will require that the bottom flange be trimmed in an arc, then flexed into position to match the curved rear edge of the deck. See illustrations B and C. Rivet the flanges to the deck with steel rivets spaced about 4 inches apart. Now recheck the end plate template for fit. Trim the aluminum end plates as determined by the cardboard template. Fit and rivet 2 aluminum angles in place inside each end of the spoiler and rivet the end plates to the angles. The last 2 aluminum angles are then riveted to the deck and to the inside surface of the end plates.