

Installation Instructions for 28084 Blue Bolt Locker

Note: This product is not designed for plastics, particularly thermoplastics.

General Instructions

1. Surfaces to be bonded should be clean and dry and free of grease.
2. Apply in enough quantity to fill all engaged threads.
3. Good contact is essential. An adequate bond develops in 15 to 45 minutes and maximum strength is attained in 24 hours.

Setting Time (68°F, 65% R.H.) Set time/Ful cure

Steel.....	10 min/24 hrs
Brass.....	15 min/24 hrs
Zinc Dichromate.....	20 min/24 hrs
Stainless Steel.....	20 min/24 hrs

Adhesive Properties

Service Temperature Range.....	-75°F to 300°F
Shear Strength (steel nuts and bolts).....	1200 psi
Gap Fill.....	0.007"

Typical Applications

- Cup and core plugs
- Starter bolts
- Alternator mounting bolts
- Oil pan bolts
- Intake manifold bolts
- Pulley bolts
- Valve cover bolts



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