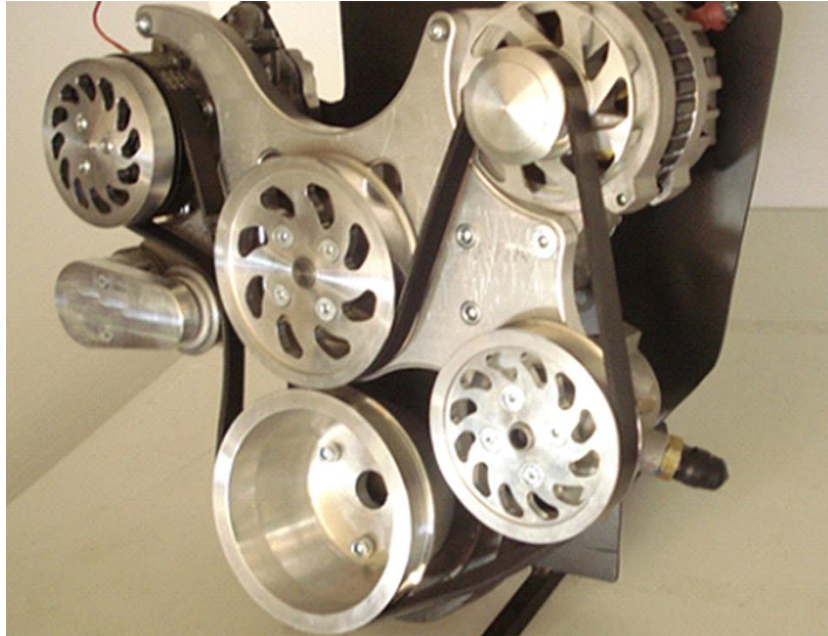


***JEGS: Part# 555-504050 SBC Serpentine kit***

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***INSTRUCTIONS***



**STEP 1.**

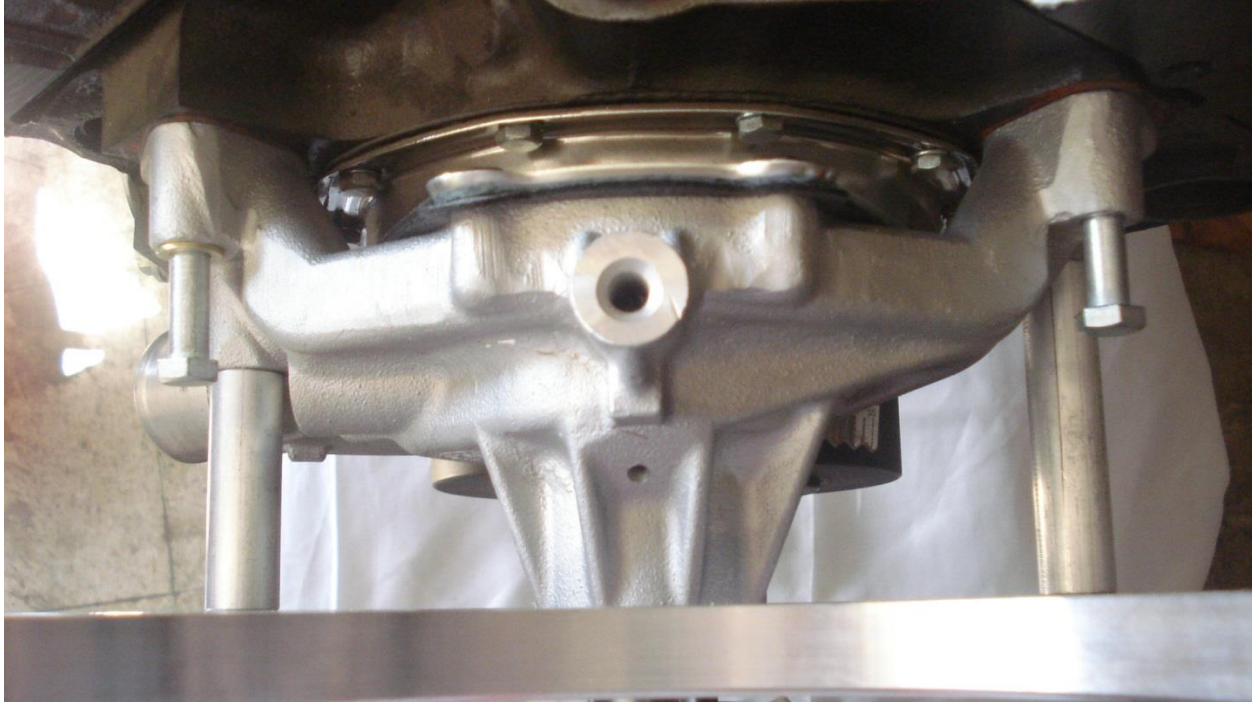
**FIRST MOUNT THE WATER PUMP WITH GASKETS.  
BY USING THE TWO HOLES ON TOP TO HOLD THE  
WATER PUMP IN PLACE. BY USING 3/8X16 BOLTS.**



**STEP 2.**

**MOUNT THE LARGE BRACKET PLATE ON THE  
BOTTOM DRIVERS SIDE USING 3 3/8 SPACERS BY  
USING 3/8X16X5 ½ SH BOLTS**

**PASSENGER SIDE USE 2X3/8 SPACERS BY 3/8X16X5  
½ SH BOLTS. DON'T TIGHTEN ALL THE WAY JUST  
ENOUGH TO HOLD WATER PUMP.**

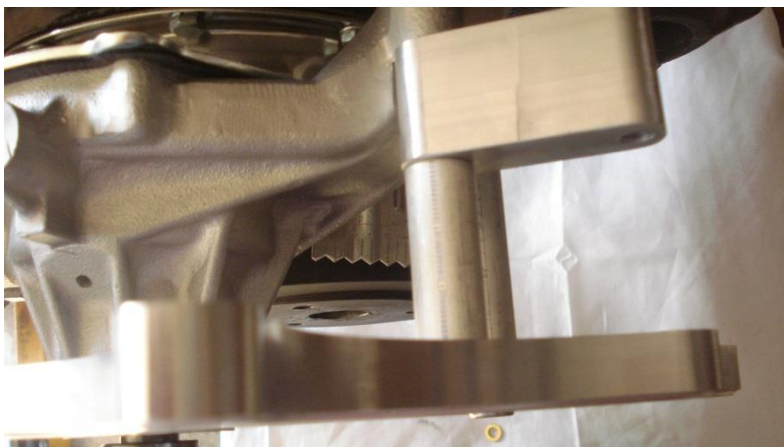
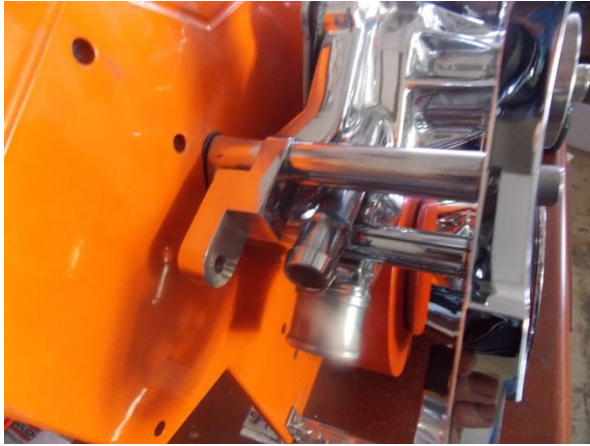


**STEP 3.**

**REMOVE THE TWO TOP BOLTS.**

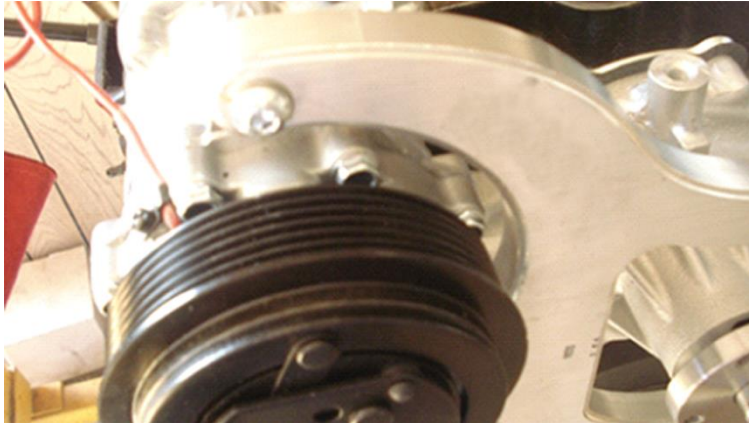
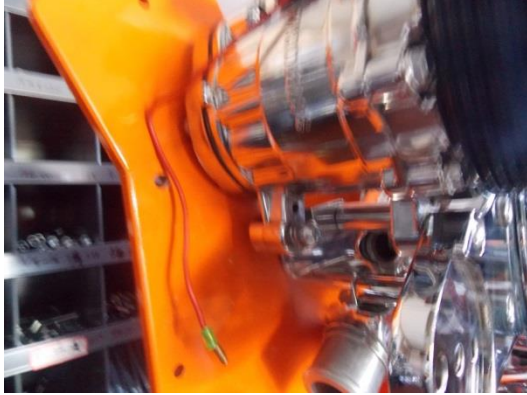
**ON DRIVERS SIDE USING REAR SUPPORT  
ALTERNATOR BRACKET WITH 2" SPACER 3/8X16X5  
½ SH BOLTS.**

**MOUNT THE REAR AC BRACKET ON PASSENGER  
SIDE WITH 2 7/8 SPACER USING 3/8X16X5 ½ SH  
BOLTS.**



#### **STEP 4.**

**MOUNT THE AC COMPRESSOR ON TO THE LARGE BRACKET PLATE TO THE TWO FRONT EARS USING 8mmX30 BH BOLTS. THE REAR BRACKET USE 8mmX30 BH BOLTS.**

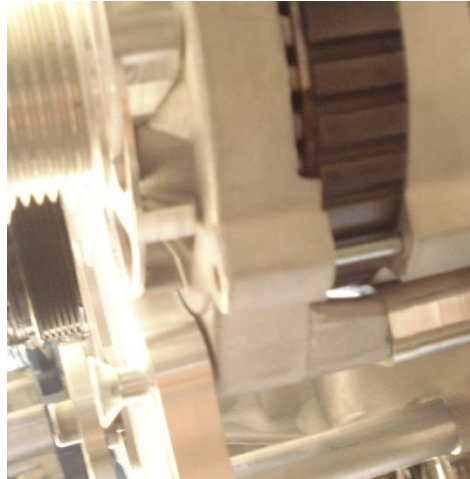
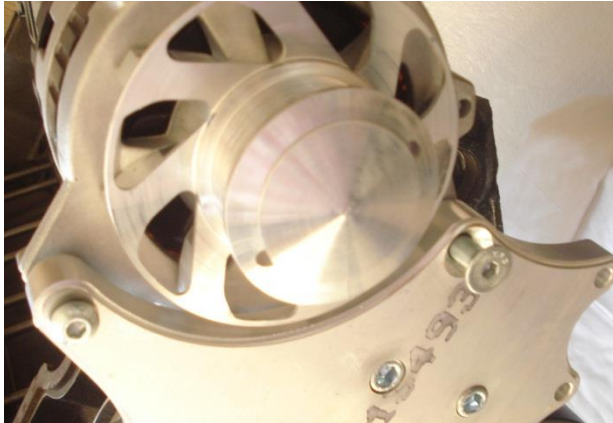


## **STEP 5.**

**MOUNT THE ALTERNATOR TOP EAR USING  
8mmX30 BH BOLTS.**

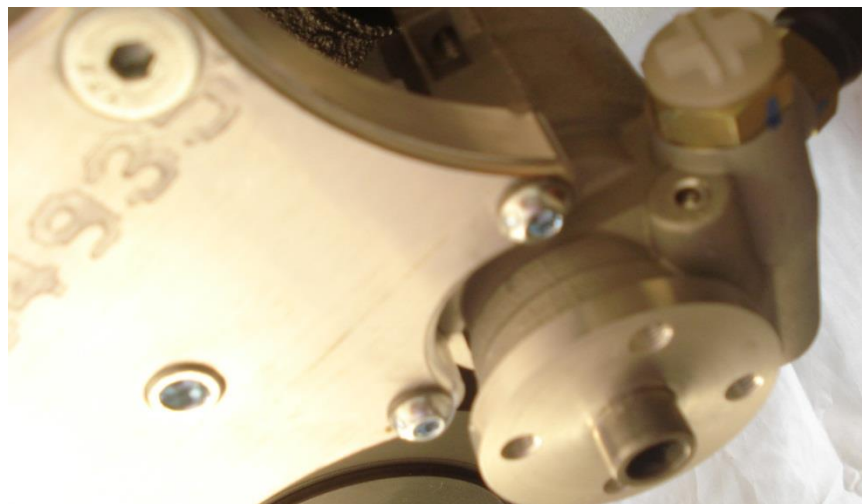
**MOUNT THE BOTTOM EAR INTO REAR BRACKET BY  
USING 3/8X16X3 FH BOLTS. NOW TIGHTEN ALL  
YOUR BOLTS AT THE SAME TIME.**

**DON'T FORGET TO TIGHTEN THE REAR AC BRACKET BOLT.**



**STEP 6.**

**MOUNT THE TYPE II POWER STEERING PUMP BY USING TWO 8mmx30 BH BOLTS.**



**STEP 7.**

## **INSTALLING TENSIONER BY USING 3/8X16X2 5/8 HH BOLT.**



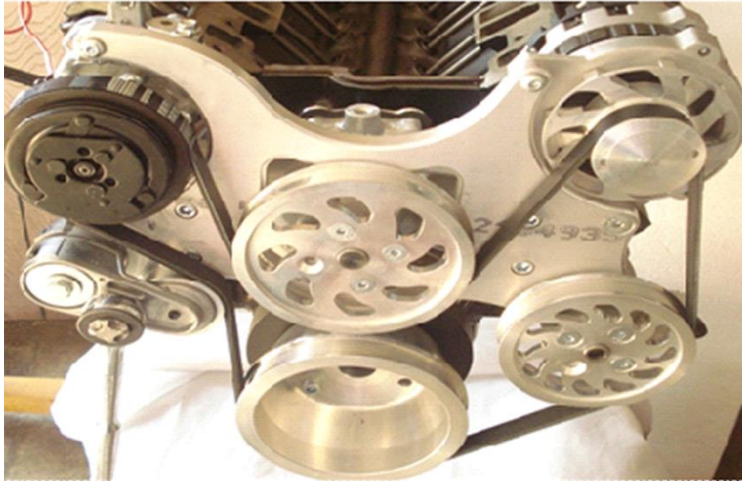
### **STEP 8.**

**INSTALL ALL PULLEY, WATER PUMP PULLEY USING  
5/16X24X3/4 FH BOLTS.**

**POWER STEERING USING 5/16X24X1/2 FH BOLTS.**

**CRANK PULLEY USING 3/8X24X1" SH BOLTS.**

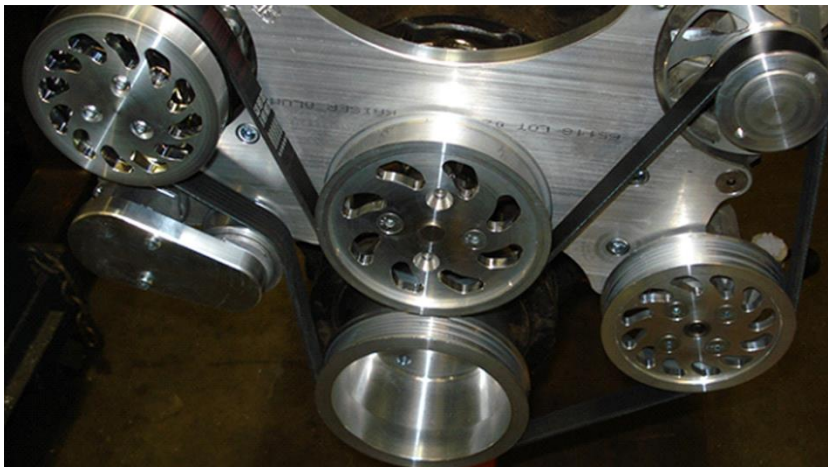
**AC COVER USING 5mmX16 FH BOLTS.**



**INSTALLING THE SERPENTINE ( GATES BELT PART  
# K060337)**

**STEP 9.**

**FINAL INSTALL THE TENSIONER COVER.**





**Warning:**

Do not start engine without power steering fluid and make sure bleed your power steering system before starting your car.

**Warning :**

This track system is not made for racing, we will not be responsible for misuse of product and if you don't know how to install kit please get a professional mechanic to install for you.