

# Installation Instructions for 504214 & 504216 GM Type II Power Steering Pump Bracket for Small Block Chevy with Short Water Pump

## Notes:

- This bracket is designed to be used with a V-belt aluminum pulley.
- This set up requires 5/16" holes on the pump, if the pump does not have them at this size; they need to be drilled to 5/16".
- We recommend a belt length of 34.5" – 35" with this set up, but this can vary with the diameter of all pulleys, please check.

