

Installation Instruction for 64352

Frame C-Notch Kit

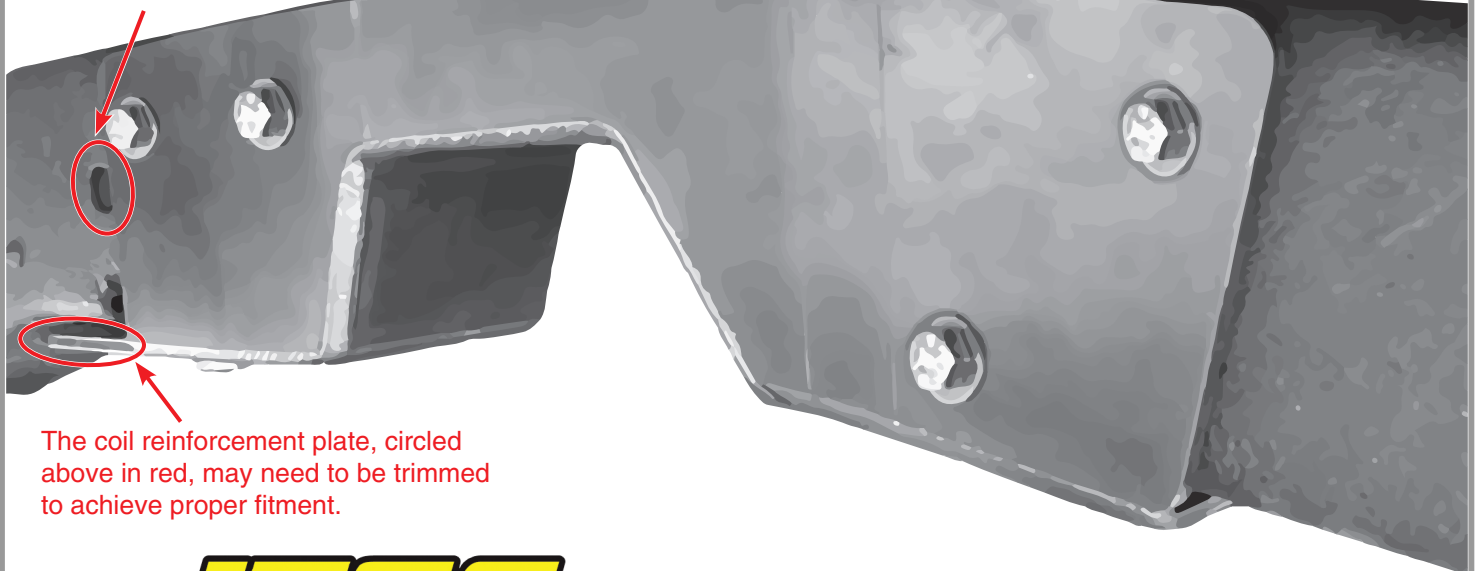
1963-1972 GM Truck

Instructions:

1. Remove rear coil springs, make sure to keep hardware and bracketry.
2. Use provided template to mark the portion of frame rails that needs to be removed.
3. Before cutting, support the rear of the frame to prevent sagging.
4. Cut away marked portion using angle grinder or plasma cutter.
5. Coil spring reinforcing plate may need trimmed in order to let the c-notch bracket fit securely against the frame rail.
6. Remove rivets (2) securing crossmember to the bottom of the frame at the coil spring mount.
7. Remove the track bar brace rivets (2) located behind the removed frame portion.
8. Bolt bracket to frame, with supplied 7/16 in. hardware, using rivet holes.
9. Once secured, use the bracket as a template to drill the remaining mounting holes.
10. Continue bolting bracket using newly drilled holes. Torque (Grade-8, 7/16 in. -14) bolts to 78 ft./lbs.
11. After securely installing the c-notch brackets, install supplied bump stops.
12. Reinstall coil springs and all of the original rear suspension hardware and brackets.

Note: The frame must be cut to install this kit. During installation, be careful to not damage brake or suspension components

Align bracket edge to slotted hole edge on the frame.



The coil reinforcement plate, circled above in red, may need to be trimmed to achieve proper fitment.



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