

Installation Instructions for 80451 Rivet Nut Tool



Rivet Nut Tool

80451

Thread Size	Replacement #	Material Thickness 3/32" to 5/32"		Material Thickness 5/32" to Infinity	
		Hole Size	Drill Size	Hole Size	Drill Size
#6-32 Steel	555-80480	.221	#2	.2340	A
#8-32 Steel	555-80481	.250	1/4"	.2610	G
#10-24 Steel	555-80482	.2812	9/32"	.2900	L
#10-32 Steel	555-80483	.2812	9/32"	.2900	L
1/4"-20 Steel	555-80484	.3906	25/64"	.3906	25/64"
5/16"-18 Steel	555-80485	.500	1/2"	.5156	33/64"
3/8"-16 Steel	555-80486	.5625	9/16"	.5781	37/64"

1. Drill hole to correct diameter, thread fastener onto tool mandrel and insert into hole.
2. Actuate tool to properly set fastener into material.
3. Complete your fastening operation with a bolt or screw with the proper thread.



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