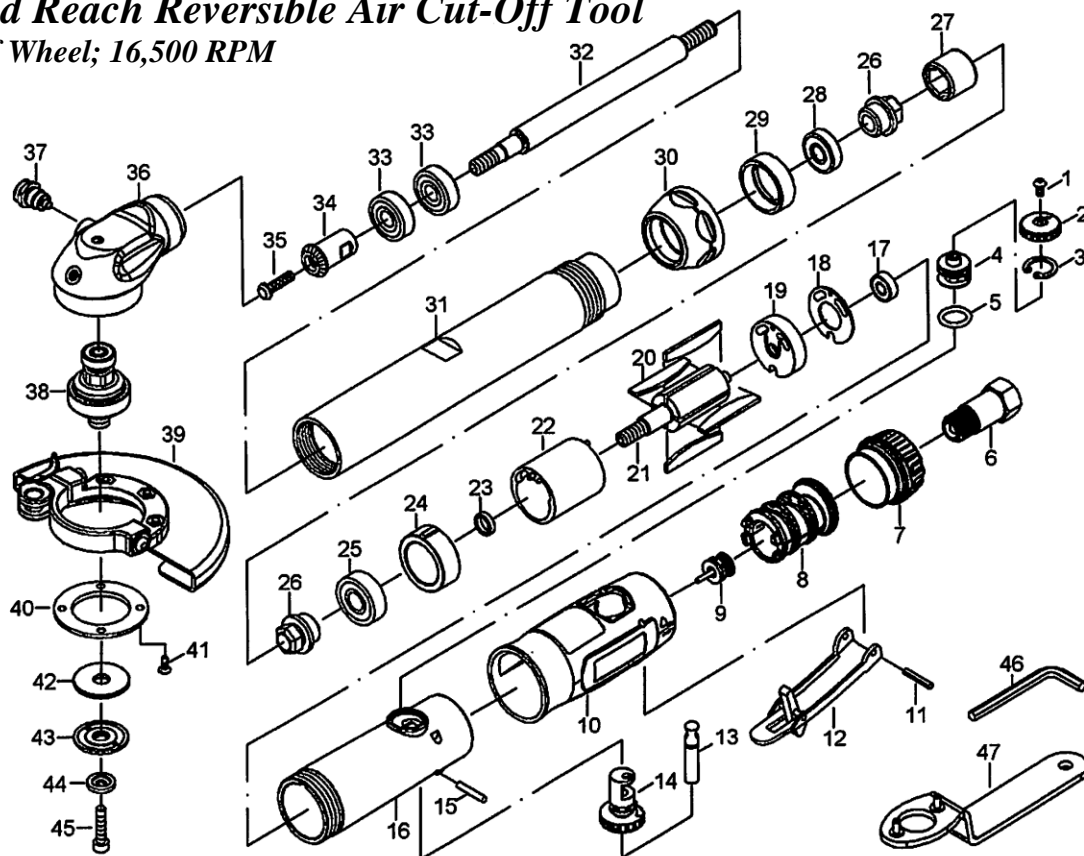


Installation Instructions for 81143
Extended Reach Reversible Air Cut-Off Tool
 4" Cut-Off Wheel; 16,500 RPM



NO	PART NO	DESCRIPTION	Q'TY
1	81447	SCREW (M4*8)	1
2	ST25101A-2	REGULATOR	1
3	ST25148	SNAP RING (RTW-18)	1
4	ST25101A1AS	REGULATOR SET	1
5	ST25150	O-RING (S16)	1
6	ST25107A	AIR INLET	1
7	ST25108B-1AS	EXHAUST SLEEVE SET	1
8	ST25160	MUFFLER	1
9	ST288315AS	VALVE SET	1
10	ST250R10	PROTECTING RUBBER	1
11	12012.1	SPRING PIN (3*24L)	1
12	ST25112	LEVER	1
13	OBS05AS	VALVE STEM SET	1
14	ST25106-1AS	REGULATOR SET	1
15	ST25116A	PIN (2.8*25.8L)	1
16	ST25117-1	HOUSING	1
17	22536A	BEARING (626)	1
18	ST25119	WASHER (17*33.2*0.8T)	1
19	ST25120A	REAR PLATE	1
20	ST15422	ROTOR BLADE	4
21	ST15423	ROTOR	1
22	ST15415AAS	CYLINDER SET	1
23	ST25125	BEARING SPACER	1
24	ST15427A	FRONT PLATE	1

NO	PARTS NO	DESCRIPTION	Q'TY
25	70048A	BEARING (6000ZZ)	1
26	200L26	COUPLING NUT	2
27	ST290L29	COUPLING	1
28	ST530RXL30	BEARING (699)	1
29	ST25432	NUT	1
30	ST25433	CLAMP NUT	1
31	ST15434	SPINDLE HOUSING	1
32	ST15435	SPINDLE	1
33	ST288734	BEARING (609)	2
34	ST2943935	PINION GEAR (13T)	1
35	ST25538	SCREW (M4*20)	1
36	ST2943936AS	ANGLE HOUSING SET	1
37	ST2943941AS	SPINDLE LOCK SET	1
38	ST2943961AAS	SHAFT SET	1
39	ST2943956AS	DISC COVER SET (4")	1
40	ST2943945	FACE PLATE	1
41	81317	SCREW (M4*10)	4
42	ST2943958	WASHER (3/8")	1
42	ST2943958-1	WASHER (5/8")	1
43	ST2943959	DISC NUT	1
44	ST2943962	WASHER	1
45	ST25139	SCREW	1
46	26045	HEX (4mm)	1
47	7042-34	WRENCH	1



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