

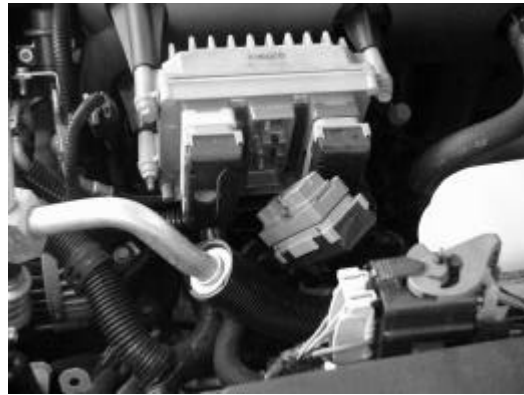


## Power Control Module Installation Trailblazer/Envoy 4.2L (part #20003,20303)

1. Disconnect Negative Battery Cable
2. Locate Stock ECM(computer) on the drivers side of the engine (fig#1).

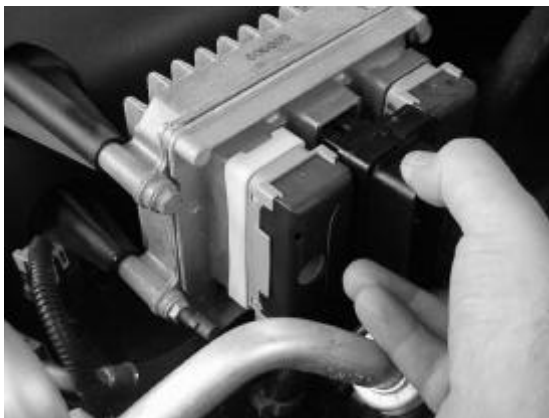


**Fig # 1 ECM**



**Fig #2 middle harness**

3. Remove the middle harness by backing out the 9/32 bolt counterclockwise (fig#2).
4. Install JET PCM (fig#3) and tighten extender bolt (fig#4).



**Fig # 3 installing JET PCM**



**Fig # 4 tighten extender bolt**

5. Reinstall factory wiring harness onto JET PCM (fig#5)
6. Reconnect negative battery cable
7. Start vehicle and make sure no warning lights are on and vehicle is operating properly
8. Use 89 or higher octane fuel for best performance



**Fig # 5** reinstalling factory harness



**Fig # 6** installation complete

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