



## JET POWERTECH PULLEYS

PART # 90501

1. Loosen six crankshaft pulley bolts with ½” deep socket.
2. Loosen belt using a 14mm socket and breaker bar on tensioner center bolt. Using breaker bar as a lever pull towards center of vehicle and slip belt off idler pulley. Carefully relax breaker bar. Do not remove from tensioner.
3. Remove crank pulley.
4. To remove alternator pulley, remove top and bottom alternator bolts. Slide alternator out of brackets, turn alternator so that the pulley faces up. Using an air impact with 7/8” socket hold pulley with gloves and remove nut. Pulley will slide off. Install JET alternator pulley. Place a drop of Loctite on nut threads and tighten using air impact. Place alternator, back into brackets and reinstall all nuts bolts.
5. Install JET Crank pulley and tighten all crank bolts using Loctite.
6. Install Gates belt part #K060950 or it’s equivalent. The best way to this is to use the factory diagram and route the belt over all the pulleys shown, leaving the smooth idler pulley for last. Pull breaker bar on tensioner toward center of vehicle and slip belt under the idler pulley, relax and remove breaker bar.
7. Start motor momentarily then stop and recheck belt for proper tracking.

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