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Installation Instructions & Warranty Information 30-1539 ~ 2018-20 Jeep Wrangler JL 2.0/3.6L Axle Back Exhaust



This system comes with two tips - the high ground clearance Black tip and the Polished Stainless Steel "Street Style" - Install the one you like best



This product is considered a Replacement part per CARB and EPA regulations for emissions compliance and is legal for sale and use on all vehicles in all 50 states when installed according to the Manufacturer's Application Guide and Installation Instructions.

MARNING:

This product can expose you to chemicals including Lead, Nickel, Cadmium and Chromium which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

PLEASE READ BEFORE PROCEEDING

PerTronix[©] thanks you for choosing a JBA Performance Exhaust Product. To realize the potential of JBA's engineering and excellent fit, Please Read and Understand these instructions completely prior to starting the installation.

Check that you received all the parts listed on the parts list, if you have any concerns, please contact PerTronix before continuing.

Work Smart – Work Safe! Most Exhaust Installations are best performed on a lift. If a lift is not available, raise the vehicle and support on quality Jack Stands on level ground. Do not rely on a jack!

Before starting, allow the vehicle to cool, disconnect the battery, and spray penetrating oil on all hardware and fittings that will need to be removed. Silicone spray on rubber hangers will make them easier to remove and install.

1. Open the box and inventory all parts. If you have any questions, contact JBA before continuing

2. Disconnect negative battery cable and allow vehicle to cool.

3. Securely lift the vehicle at least 2 ft. before starting

3. Loosen the factory clamp from the muffler inlet pipe to the exhaust pipe.

4. Spray hangers with lubricant. Support the factory muffler and remove the hangers from the rubber mounts using either the Prybar or Channel Lock Pliers, or both.

5. Remove the muffler from the JEEP.

6. Install the JBA Intermediate pipe to the stock exhaust pipe with one of the Accu Seal clamps and slip the hanger into the factory rubber mount. Do not tighten at this time.

7. The Muffler installs with the Centered Inlet on the Driver's Side and the Offset Outlet on the Passenger Side with the outlet towards the front of the vehicle. Slip the inlet onto the intermediate pipe with an Accu Seal clamp. Do not tighten at this time.

8. Slip the tip of your choice into the outlet side of the muffler with the U-Bolt style clamp and the hanger in the factory rubber hanger. the Black tip will offer more ground clearance for off roading, the Stainless tip will ofer a custom exhaust look.

9. Align the muffler and tip to your liking and tighten all of the clamps.

10. Check all clamps after about 100 miles. JBA recommends tack welding all connections.







Stainless Street Tip

- 1 JBA Muffler
- 1 Black Turn Down Exhaust Tip
- 1 Polished Stainless Exhaust Tip
- 1 Intermediate pipe
- 1 U-Clamp with Hanger
- 2 2 1/2" Accu Seal Clamps

JBA LIMITED WARRANTY

All JBA Headers and Exhaust products are guaranteed, to the original purchaser, to be free of defects in materials and workmanship for one year. This warranty covers the replacement or repair of the product only and does not cover the cost of removal and installation, customer applied aftermarket coatings or any discoloration or corrosion of finished surfaces.

Damage or product failure resulting from collision, improper installation, off-road use, road hazards, the use of exhaust insulating wrap or like products or rust occurring after installation, is not covered by the warranty. The warranty extends only to the original purchaser.

Should a part become defective it should be returned to the original selling retailer and must be accompanied with the sales receipt. If there is no retailer in your area, call the factory for a return authorization and return your part prepaid to the factory for inspection. PerTronix reserves the rights to replace or repair the alleged defective part and return the part freight collect.