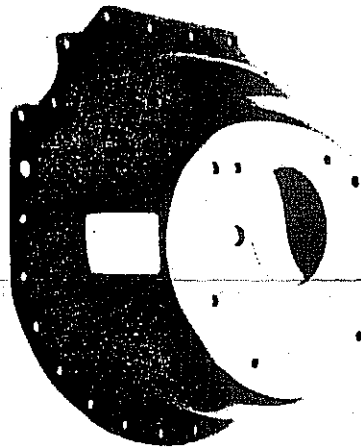


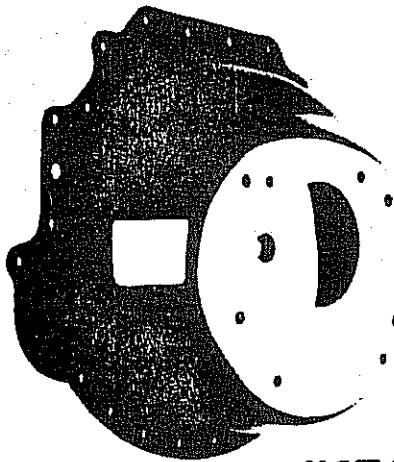


# **SAFETY BELLHOUSING FOR- Oldsmobile, Pontiac and Buick**

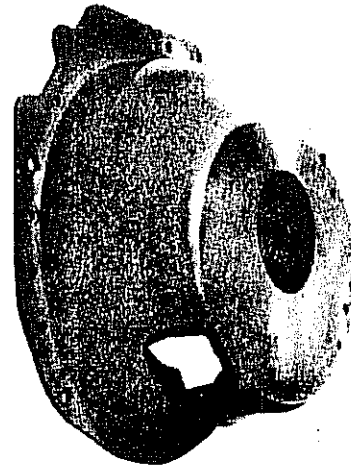
**Approved By All  
Racing Associations**



**#15120**



**#15100**



**#15121**

## **INSTALLATION INSTRUCTIONS For Models #15100, #15120, & #15121**

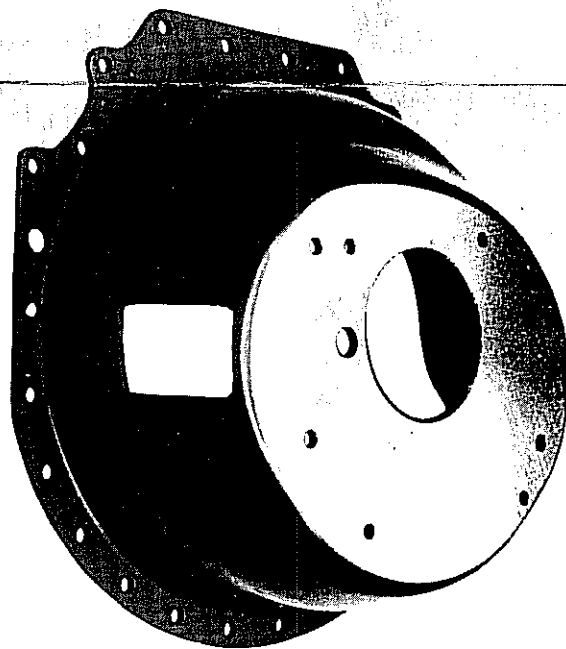
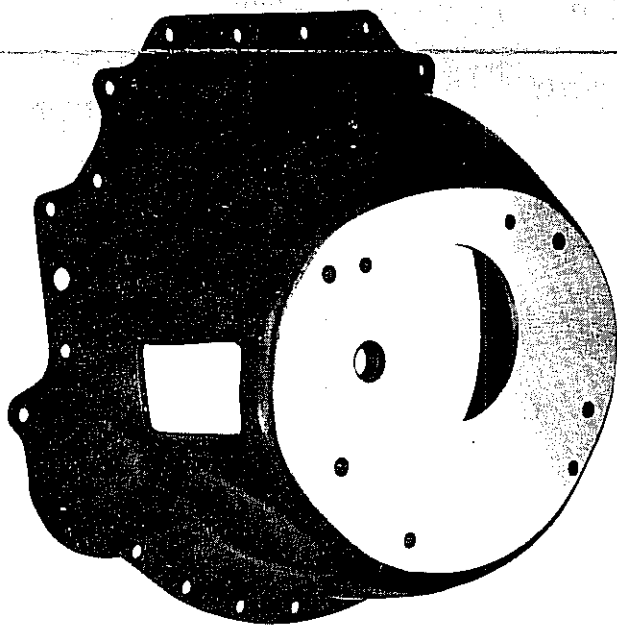
1. In compliance with N.H.R.A. and A.H.R.A. rules, the stock cast iron flywheel and pressure plate should not be used in competition racing.
2. Remove stock bellhousing.
3. The safety block plate is recommended to use for added protection to the block in event of flywheel explosion.
4. To install block plate, remove clutch and flywheel assembly, set block plate on engine dowel pins and replace flywheel and clutch assembly.
5. Remove clutch release arm and its pivot ball from stock housing and install them in the Lakewood unit.
6. Bolt the Lakewood unit to your engine with 3/8"x 1" N.C. bolts and washers, reinstall transmission.
7. Install 3/8"x 3/4" secondary bolts around periphery of safety housing.
8. Check transmission and clutch linkage for proper adjustment.



# **SAFETY BELLHOUSINGS FOR Oldsmobile, Pontiac and Buick**

## **Installation Instructions For Models #15100 & #15120**

**Approved By All Racing Associations**



1. In compliance with N.H.R.A. and A.H.R.A. rules, the stock cast iron flywheel and pressure plate should not be used in competition racing.
2. Remove stock bellhousing.
3. The safety block plate is recommended to use for added protection to the block in event of flywheel explosion.
4. To install block plate, remove clutch and flywheel assembly, set block plate on engine dowel pins and replace flywheel and

clutch assembly.

5. Remove clutch release arm and its pivot ball from stock housing and install them in the Lakewood unit.
6. Bolt the Lakewood unit to your engine with 3/8" x 1" N.C. bolts and washers, reinstall transmission.
7. Install 3/8" x 3/4" secondary bolts around periphery of safety housing.
8. Check transmission and clutch linkage for proper adjustment.