



1602

COMPETITION BOLT-ON TRUSS SUSPENSION BARS

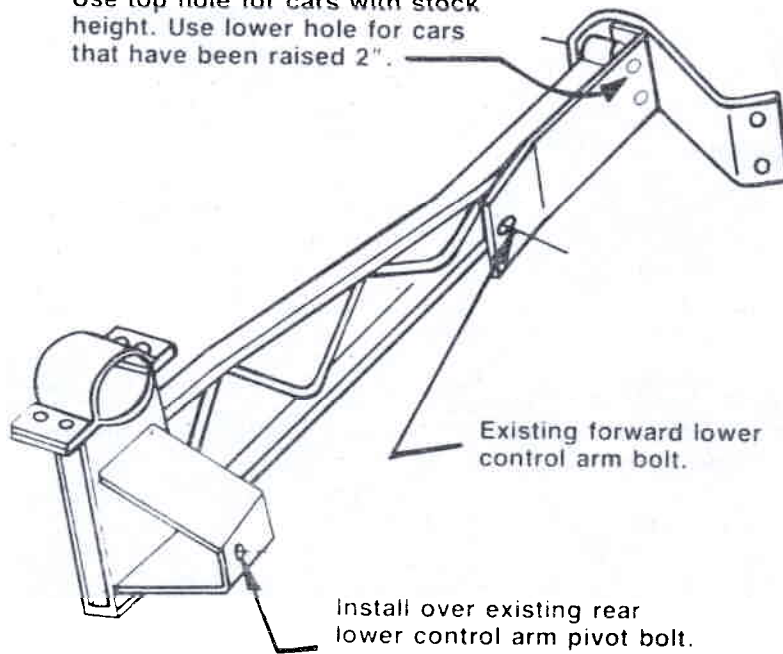
#20460

INSTALLATION INSTRUCTIONS

1. Jack up rear of vehicle, place jackstands under the axle and let all weight down on jack-stands.
2. Remove nuts from both lower control arm pivot bolts. The threaded portion should be towards the inside of the vehicle. Remove these only to correct.
3. Carefully move brake lines so that the upper saddle clamp will not crush it when it is installed.
4. Install rubber bushings into front truss bar tubes. (2 per bar.) Install the truss bar using the lower pivot bolt and the four 1 1/2" saddle clamp bolts. Tighten just enough to hold in place.
5. Assemble the two-piece front anchor bracket using 7/16 x 1" bolts.
6. Install the bracket on the front lower control arm bolt.
7. Using the 1/2 x 3 front pivot bolt, assemble the truss bar to the bracket. The top bolt hole is for stock height cars, the lower for cars that have been raised.
8. Hold the bracket tight to the frame and mark the holes.
9. Disassemble and drill 7/16" diameter holes.
10. Re-assemble using the supplied frame back-up plates.
11. Tighten all bolts. Jack rear up, carefully remove jackstands and set car down. This completes the installation.

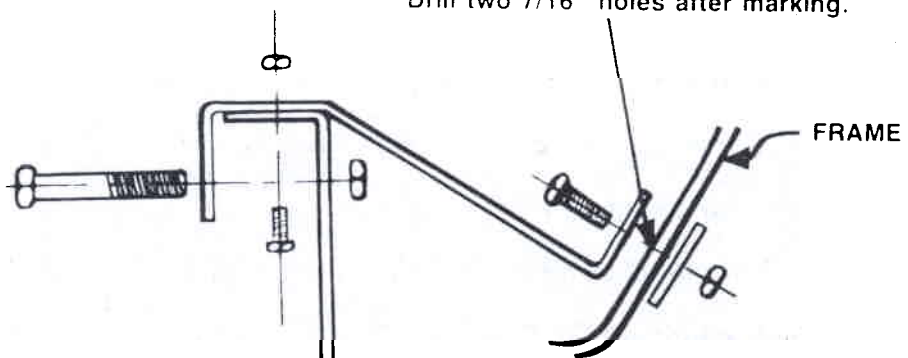
For severe use we recommend welding of the bar to the axle housing and anchor bracket to the frame.

Use top hole for cars with stock height. Use lower hole for cars that have been raised 2".



RIGHT SIDE
LEFT SIDE OPPOSITE

Drill two 7/16" holes after marking.



RIGHT SIDE BRACKETS
LEFT SIDE OPPOSITE