

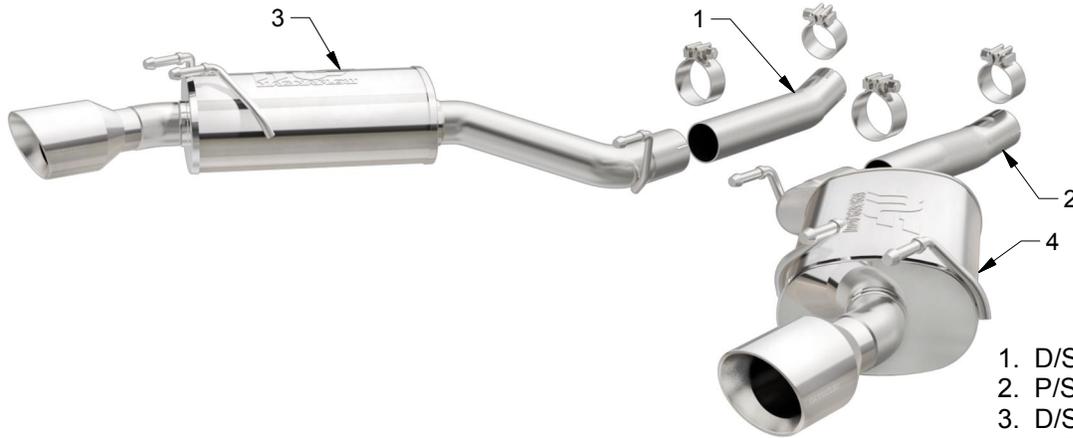


# INSTALLATION INSTRUCTIONS



2010-15 CHEVROLET CAMARO 3.6L | PART NO. 15354

## BILL OF MATERIALS:



- 1. D/S INLET PIPE
- 2. P/S INLET PIPE
- 3. D/S MUFFLER ASSY
- 4. P/S MUFFLER ASSY



WEAR SAFETY  
GLASSES



READ INSTRUCTIONS  
THOROUGHLY BEFORE  
INSTALLING PRODUCT

## SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## HARDWARE KIT:

- 1. [2] 2.25" Clamp
- 1. [2] 2.50" Clamp

## MINIMUM REQUIRED TOOLS:



15mm  
13mm



Hanger Tool  
(Or Pry Bar)



Sawzall or  
other cutting tool

## MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



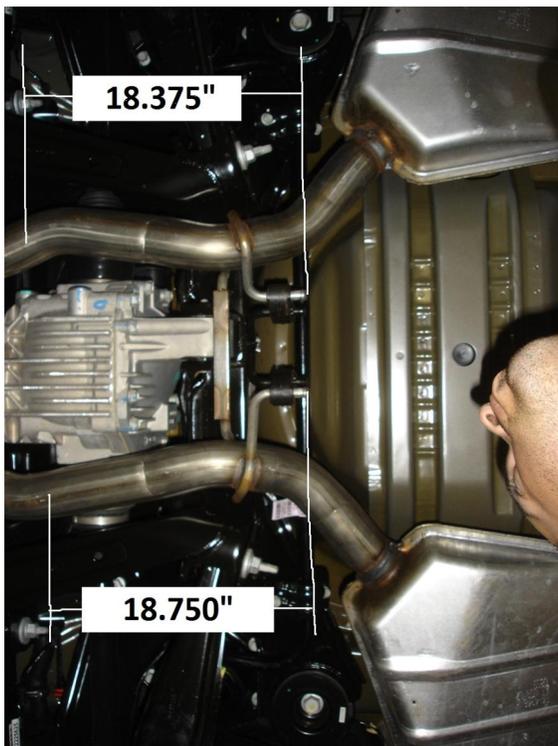
**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

## INSTALLATION INSTRUCTIONS



**Step 1.** Begin by removing the two rear chassis stiffeners by the muffler inlets. This will allow access to the exhaust system.



**Step 2.** You will need to cut the OEM exhaust system to remove it and install the new Magnaflow system. Measure and cut 18.750" forward of the hanger end on the passenger side pipe and 18.375" forward on the driver side. Remove mufflers and retain rubber hanger insulators to install the new system



**Step 3.** Begin installing the new system by attaching the Driver and Passenger inlet pipes to the cut portion of the OEM system using the supplied 2.25" clamps. Leave clamps loose for final adjustment.



**Step 4.** Next attach the Driver and Passenger Muffler Assemblies to the Inlet Pipes using the supplied 2.50" clamps and by fitting the hangers into the rubber insulators.



**Step 5.** Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.