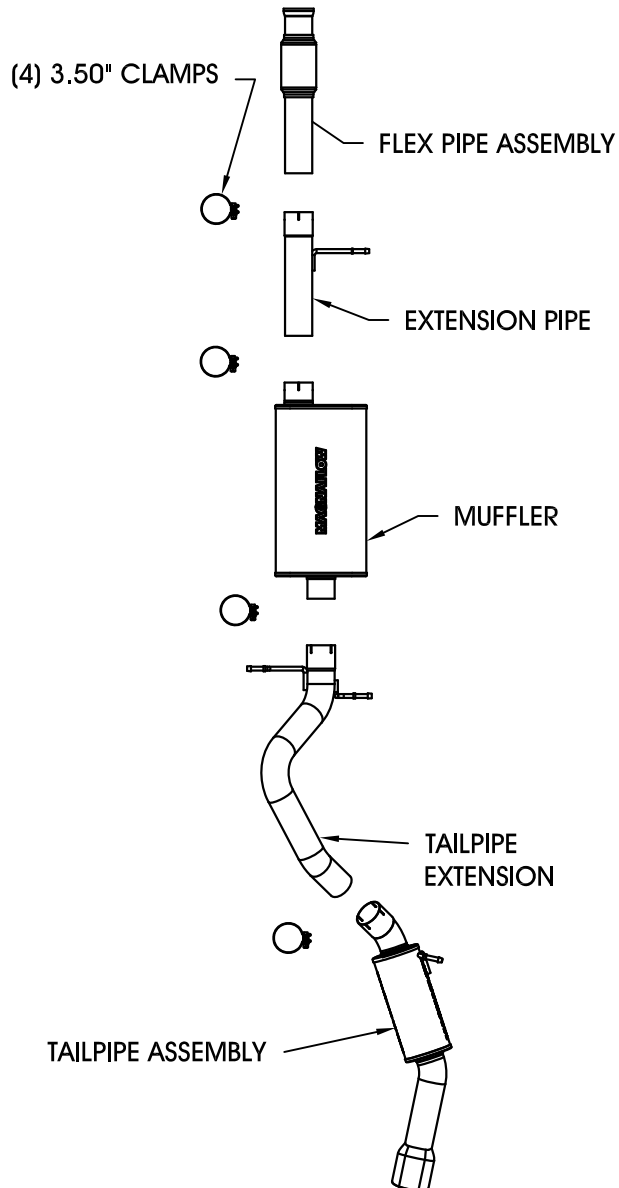


2010-2011 CADILLAC ESCALADE ESV/EXT - V8 6.2L

**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.



**Step 1:** (Carefully read all instructions before installation) Begin by cutting the OEM exhaust just in front of the rear axle. Disengage the hangers from the rubber insulators, and remove the tailpipe assembly from the vehicle. Do not discard or damage the OEM fasteners or rubber insulators, as they may be reused to mount the new system. Unbolt the flange at the catalytic converter, disengage the hangers, and remove the muffler.

**Step 2:** Begin installation of the new system by bolting the new flex pipe assembly to the catalytic converter using the OEM fasteners, and by fitting the welded hanger into the OEM rubber insulator. Leave all clamps and fasteners loose for final adjustment of the complete system. Install the extension pipe, muffler, tailpipe extension, and tailpipe in a similar fashion using the supplied 3.50\"

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2\"

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (approximately 40ft. lbs.). Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

\*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

Technical support: 1-800-959-9226 ext. 4500

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