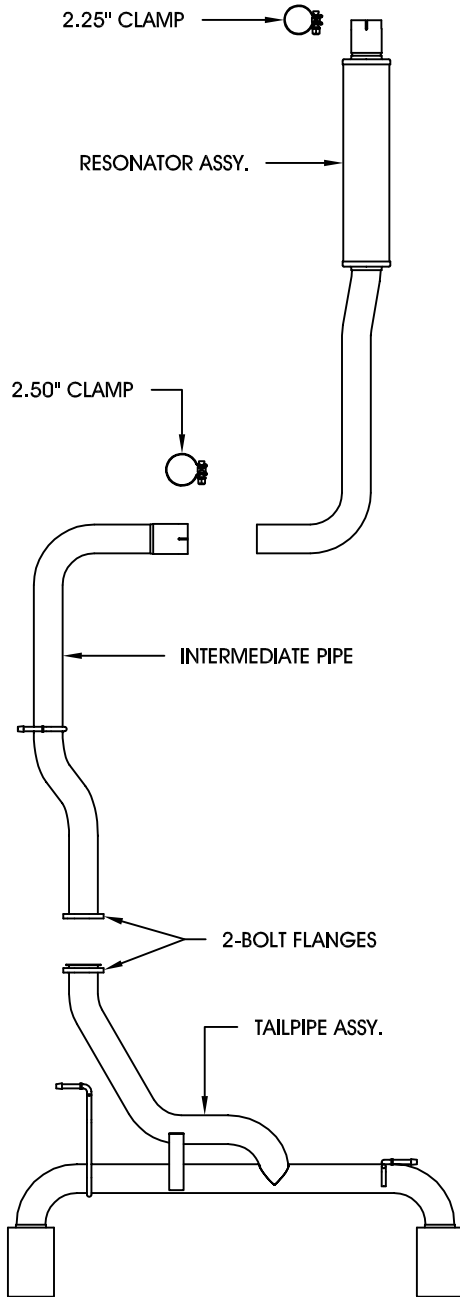


2003 DODGE SRT-4 - 4cyl. 2.4L TURBO



Warning: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: (Carefully read all instructions before installation) Begin removal of the OEM exhaust system by unbolting the clamp fastening the OEM tailpipe assembly to the intermediate section of the exhaust system. Disengage the welded hangers from the OEM rubber insulators and remove the tailpipe assembly from the vehicle (Do not damage the OEM rubber insulators as they will be reused to mount the new system). The intermediate section of the OEM exhaust is removed in the same fashion from the catalytic converter.

Step 2: Begin installation of the new system by fastening the new resonator assembly to the catalytic converter using the supplied 2.25" clamp (Leave all clamps and fasteners loose for final adjustment of the complete system). Be sure to fit the alignment peg on the catalytic converter into the alignment notch on the new resonator assembly or the system will not fit. Install the new intermediate pipe by fitting the welded hanger into the OEM rubber insulator and by utilizing the supplied 2.50" clamp to fasten it to the resonator assembly. Install the new tailpipe assembly by fitting the welded hangers into the OEM rubber insulators and by fastening it to the intermediate pipe using the supplied gasket and fasteners for the 2-bolt flanges.

Step 3: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent exhaust leaks (Approximately 65 ft-lbs). Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

Technical support: 1-800-959-9226 ext. 4500

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