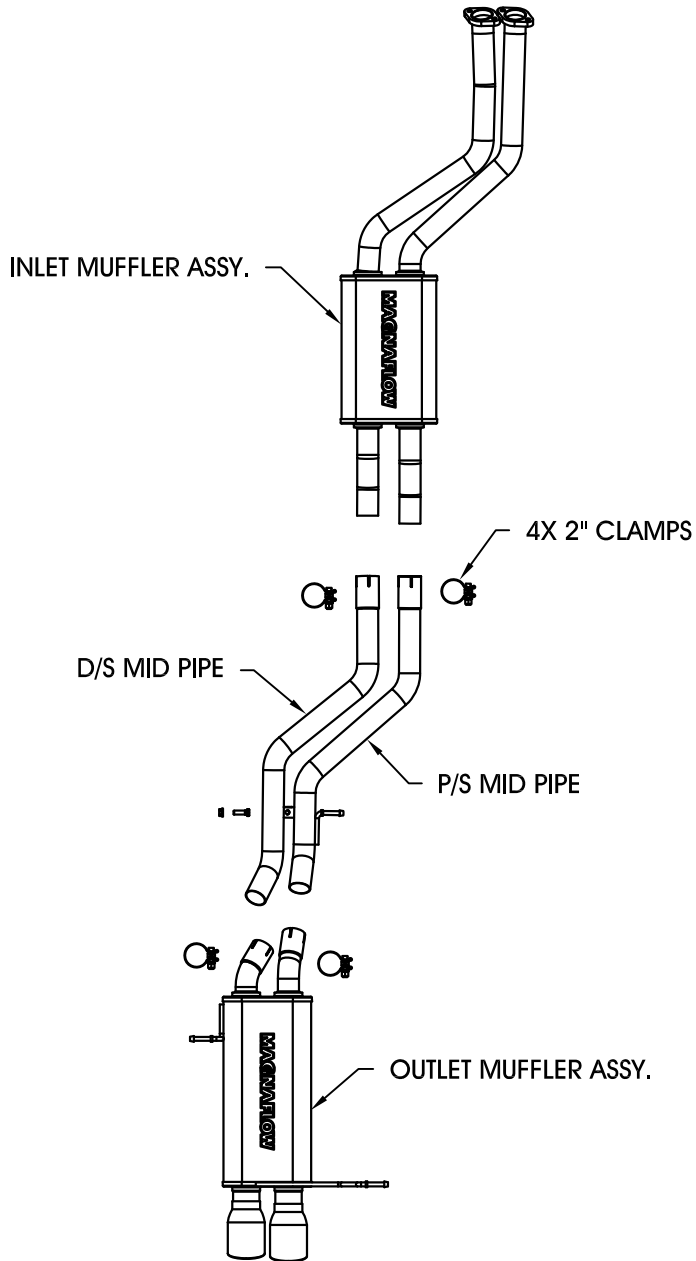


### 2001 - 2002 BMW Z3 2.5L/3.0L I6



**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**Step 1:** (Carefully read all instructions before installation) Disconnect the vehicle's battery before removal of the OEM exhaust. This will allow the computer to reset itself with the new system, and prevent electrical accidents.

**Step 2:** Begin removal of your OEM system by un-bolting the flanges at the catalytic converter. Remove all hangers from the rubber insulators. Be sure to retain all mounting hardware as it will be needed to install your new MAGNAFLOW system.

**Step 3:** Lay out your new system before installation to check orientation and that the kit is complete. Begin the install by bolting the Inlet Muffler Assembly to the catalytic converters. Slip the two mid pipe inlets over the inlet muffler outlets and secure with the supplied clamps. Bolt D/S and P/S mid pipes together using the supplied hardware. Slip the inlet of the outlet muffler assembly over the outlet of the mid pipes. Secure with supplied clamps. locate all hangers to the rubber insulators.

**Step 4:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 5:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 65ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

\*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

Technical support: 1-800-959-9226 ext. 4500

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