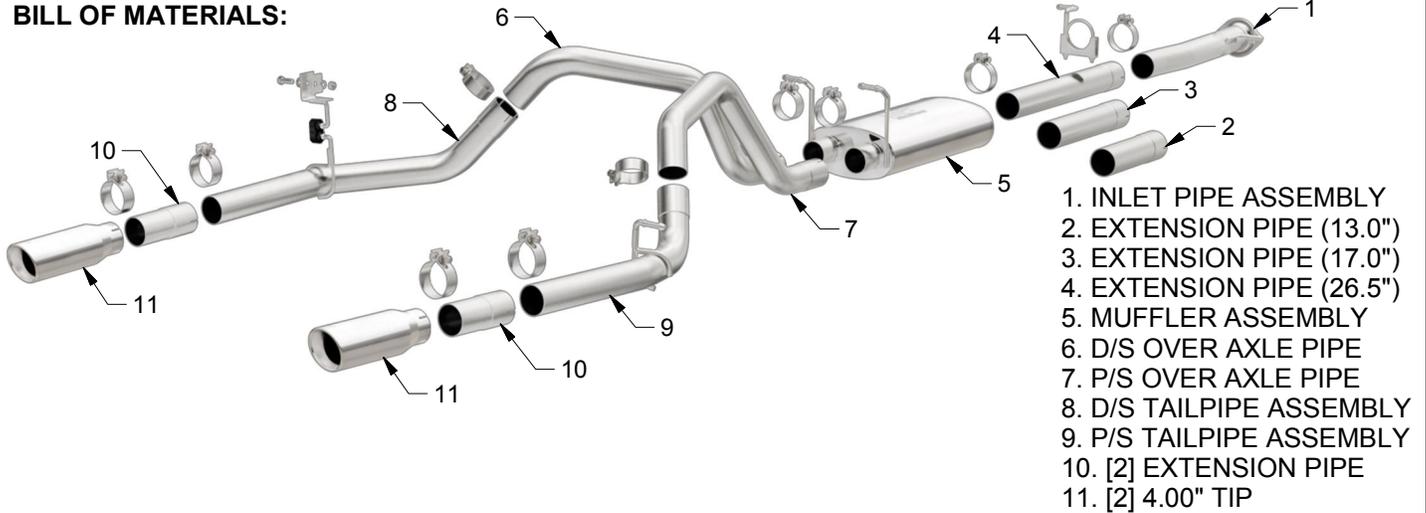


INSTALLATION INSTRUCTIONS



2015 SILVERADO/SIERRA 2500HD/3500HD 6.0L | PART NO. 19027

BILL OF MATERIALS:



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT

SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:

1. [2] 3.50" Clamp
2. [1] 3.50" Hanger Clamp
3. [8] 3.00" Clamp
3. [1] 1/2" Bolt
4. [1] 1/2" Nut
5. [1] 1/2" Flat Washer
6. [1] 1/2" Lock Washer
7. [1] Rubber Insulator
8. [1] Hanger Bracket Assembly
9. [1] Hanger Bracket

MINIMUM REQUIRED TOOLS:



15mm



Hanger Tool (Or Pry Bar)



Sawzall or other cutting device.

MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



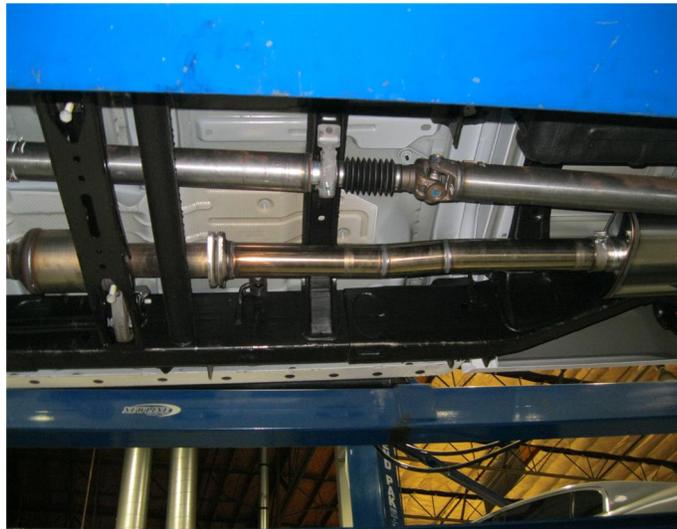
WARNING: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

ATTENTION: Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

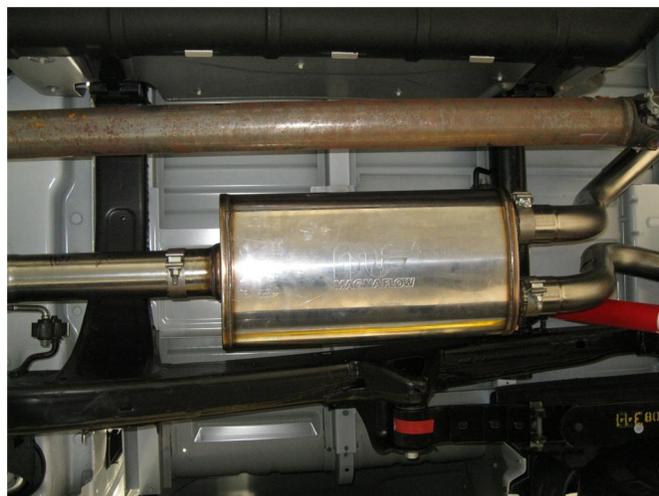
INSTALLATION INSTRUCTIONS



Step 1. To remove the OEM exhaust system you will need to cut the pipe behind the muffler before it goes over the axle. Disengage the welded hangers from the rubber insulators and remove the tailpipe. Next remove the fasteners from the two bolt flange behind the catalytic converter. Do not damage or discard the fasteners or rubber insulators, as they will be re-used to mount the new system. Disengage the remainder of the hangers and remove the system.



Step 2. To begin installation of the new system fasten the Inlet Pipe Assembly to the catalytic converter using the OEM fasteners, slip the hanger clamp onto the end of the Inlet Pipe Assembly and leave loose. At this point you will need to determine what configuration your vehicle is, Extended Cab Short Bed (ECSB), Crew Cab Short Bed (CCSB), Extended Cab Long Bed (ECLB) or Crew Cab Long Bed (CCLB). On the ECSB no Extension Pipe is needed between the Inlet and Muffler Assemblies and the supplied hanger clamp is slid onto the Inlet Pipe Assembly and lined up with the hanger mount on the vehicle. This clamp/hanger is used just as a hanger while the supplied 3.50" Torca clamp fastens the pieces together. On the CCSB use the supplied 13.0" Extension Pipe. On this configuration the hanger clamp is mounted to the inlet pipe and the extra supplied Torca clamp mounts the extension pipe to the Inlet Pipe. On the ECLB use the 17.0" Extension Pipe and on the CCLB use the 26.5 extension Pipe, again using the hanger clamp to anchor the system to the existing rubber insulator and the supplied 3.50" Torca clamp the attach the pipes (Leave all clamps and fasteners loose for final adjustment of the complete system.)



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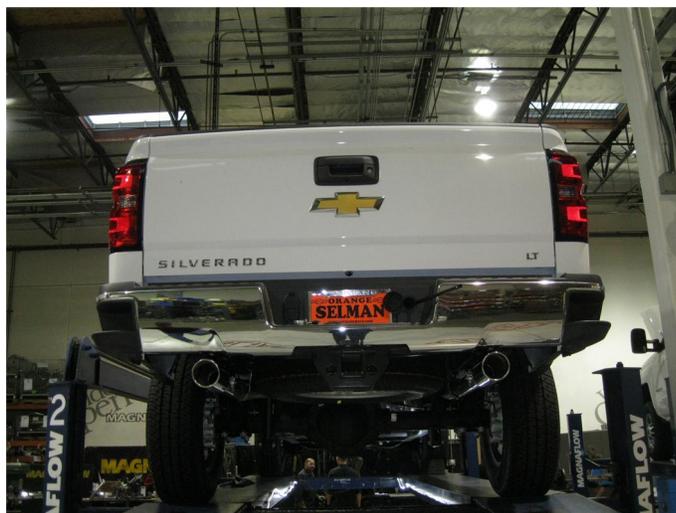
Step 3. Install the Muffler to the Inlet Pipe Assembly/Extension Pipe using the supplied 3.50" clamp and fitting the hangers into the rubber insulators. Next install the Over Axle Extension Pipes to the Muffler in the same fashion using the supplied 3.00" clamps.



Step 4. At this point you will need to install the provided Hanger Bracket Assembly onto the D/S frame rail to allow for the installation of the dual system. Install the bracket to the frame rail with the supplied 1/2" fasteners and the backing plate for the backside of the rail. Fasten the Supplied Rubber Insulator to the hanger once mounted.



Step 5. Finish by installing the Tail Pipe Assemblies to the over axle Extension Pipe Assemblies and the Tips to the Tail Pipe Assemblies using the supplied 3.00" clamps and fitting the welded hangers into rubber insulators. Use the two Ø3.00x7.00" Extension Pipes between the Tail Pipe Assemblies and the Tips if your truck has a Long Bed configuration.



Step 6. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.