INSTALLATION INSTRUCTIONS

'14-'15 CHEVROLET CAMARO 6.2L | PART NO. 19185

BILL OF MATERIALS:

1. D/S MUFFLER ASSY
2. P/S MUFFLER ASSY

WEAR SAFETY GLASSES

READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT

SHOP SUPPLIES:

SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:

1. [2] 2.50" Clamp

MINIMUM REQUIRED TOOLS:

15mm
13mm

Hanger Tool
(Or Pry Bar)

Sawzall or
other cutting tool

MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS

WARNING: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

ATTENTION: Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

MAGNAFLOW: 22961 Arroyo Vista - Rancho Santa Margarita, CA 92688 | 1(800) 990-0905
Technical Support: 1(800) 959-9226 | Email: moreinfo@magnaflow.com

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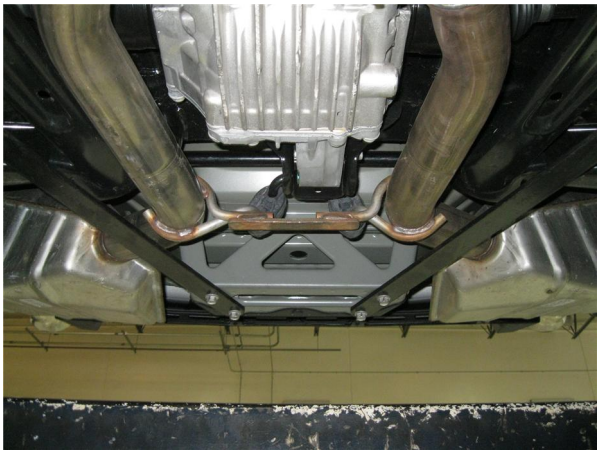
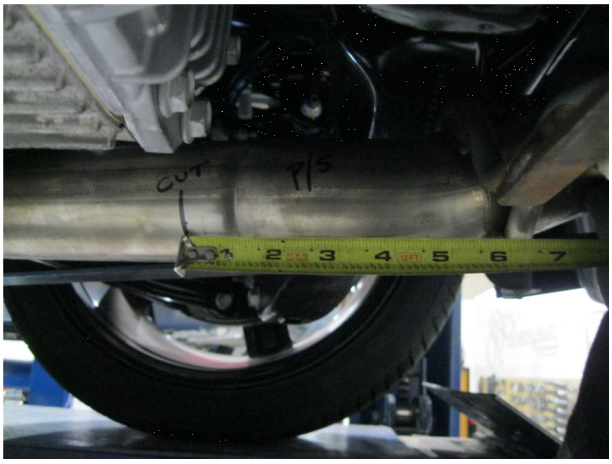
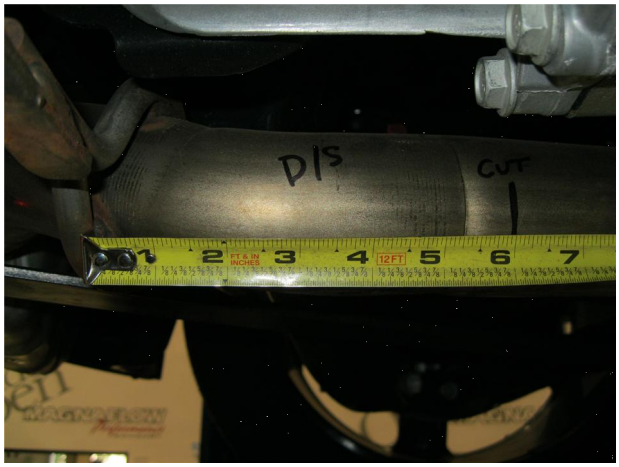


Step 1. Begin by removing the two rear chassis stiffeners by the muffler inlets. This will allow access to the exhaust system.





Step 2. You will need to cut the OEM exhaust system to remove it and install the new Magnaflow system. Measure and cut 6.00" forward of the hanger on the passenger side and driver side pipes. Remove mufflers and retain rubber hanger insulators to install the new system

Step 3. Install the new system by attaching the Driver and Passenger Muffler Assemblies to the cut portion of the OEM system using the supplied 3.00" clamps. Leave clamps loose for final adjustment. Fit the hangers into the rubber insulators.

Step 4. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.

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