



Horn Wiring Installation Instructions

1. Drill a 5/16" hole in the column's inner shaft and install the Grommet
2. Drill a 7/16" hole in the column's outer mast, 2" below the hole in column center inner shaft
3. The hole in the outer mast should be tapped with 1/4" pipe thread for installation of the horn wire housing
4. Thread the horn wire from the bronze bushing to the top of the steering column
5. Connect the short wire with red butt connector to the threaded wire in previous step
6. Crimp wires together
7. Cut the end wire to connect to bronze bushing

Make sure the carbon brush does not contact the wire connected to the bronze bush