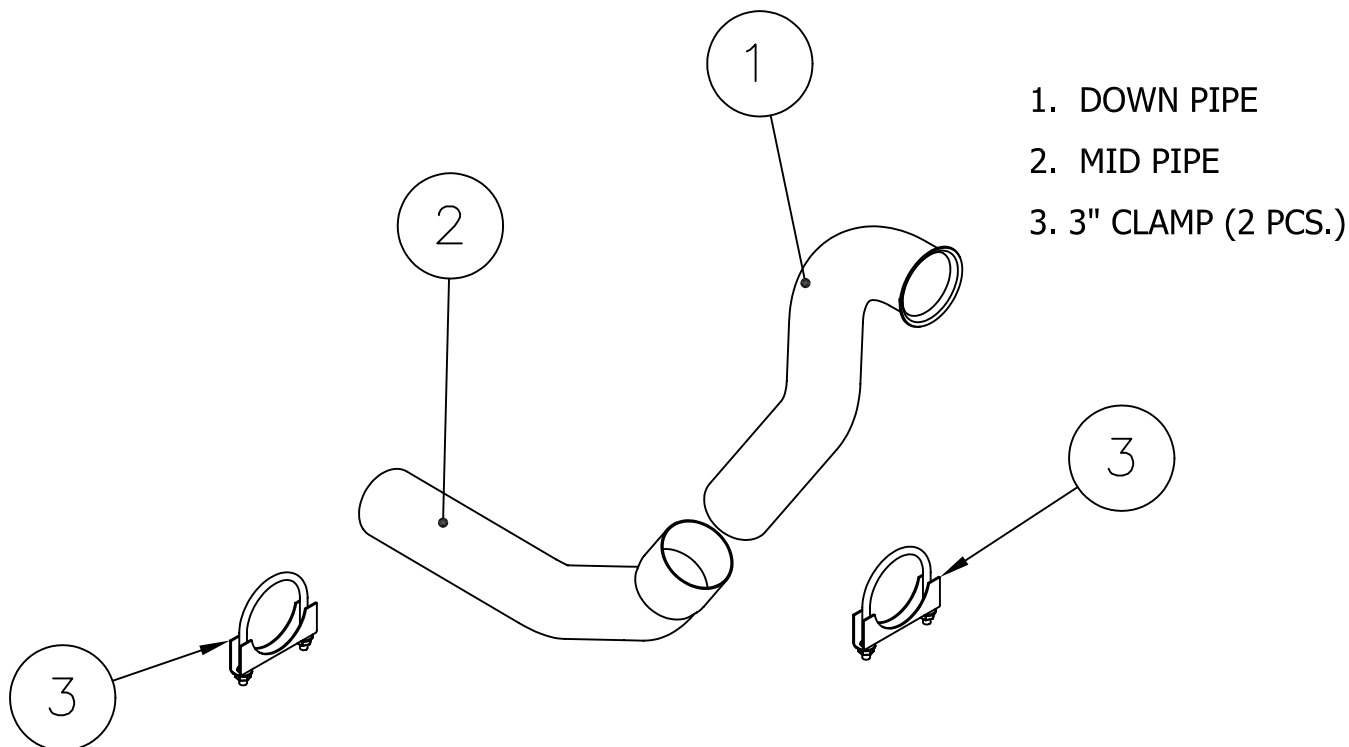


**DA6218**

**94-97 FORD DOWN PIPE  
7.3L POWER STROKE**

**MBRP**  
INC.  
**PERFORMANCE EXHAUST**



1. Loosen the nut on the band clamp located behind the catalytic converter as well as the two nuts holding the inlet flange together. Remove the catalytic converter
2. From underneath the vehicle, cut the factory down pipe as high as can be reached safely. Again cut the down pipe from above, as far from the turbocharger as safely possible. Remove the remaining piece of the down pipe from the turbo by removing the band clamp. Retain the band clamp for the installation of the new down pipe.
3. Temporarily install the down pipe in the same position as the stock down pipe and make note where it might make contact with the "pinch weld" of the firewall and floor board. Flatten the "pinch weld" out against the floor board for a width of approximately 5" down pipe.
4. Install the down pipe in the same position as the stock down pipe and attach the flared end to the turbo using the stock band clamp. Do not fully tighten until all components are in place.
5. Attach the expanded end of the mid pipe to the down pipe and slide the opposite end into the factory exhaust system.
6. Make sure the system is aligned properly and install the clamps at the joints.

Congratulations! You are ready to begin enjoying the improved performance and driving experience of your MBRP Inc. Performance Diesel Exhaust system. We hope you enjoy your purchase.