



## INSTALLTION INSTRUCTIONS P/N 23997

1. Ensure that the surface the heat pad will be applied to is free from paint, dirt, grease, and oil. It is essential to have a flat (dent free), clean, bare metal surface.
2. Decide which direction you want the power cord to go. Remove the protective backing from the pressure sensitive adhesive. Avoid touching the adhesive.
3. Place edge opposite the power cord down on the clean surface. Start at this end and apply pressure to the pad with your hands while affixing the pad to the surface and working towards the power cord end. It is important to press the pad into any voids in surface along the way.
4. Apply a small bead of high temperature silicone sealant/adhesive around the outside edge of the heating pad. It is essential to seal around the entire perimeter.
5. Allow for the silicone sealant/adhesive to cure, per the manufacturer's instructions, before using the heater. However, the vehicle may be driven immediately.
6. If the pad is removed from the surface it was originally applied to, it may be reapplied using a self-leveling silicone type adhesive spread evenly over the back surface of the pad. Recommend Dow Corning Model #734 or equivalent self-leveling type silicone adhesive. Follow manufacturer's instructions and steps 1 through 5 above to reapply the pad.

**For Technical Assistance, Call Moroso's Tech Line at  
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time**

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80 CARTER DR • GUILFORD, CT 06437  
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