

INSTALLATION INSTRUCTIONS

P/N 43002 & 43003

Tools and Supplies Required:

- T-30 torx socket,
- 13mm wrench
- 10mm socket
- Hose clamp pliers
- Long extension

- Ratchet
- OEM Approved Coolant
- Hose Clamps as needed
- 3/8 coolant overflow line (2X)



For Technical Assistance, Call Moroso's Tech Line at (203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time

- 1. Disconnect the battery which is located under the driver seat.
- 2. Drain the coolant from the radiator / heat exchanger by removing the two hoses shown below. Note drain the coolant into a clean drain pan if you are planning to reuse the factory coolant.





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3. Remove the radiator hose on the passenger side at the "T" connected to the coolant tank.



4. Remove the two rubber hoses from the barbed fittings on the front of the coolant tank shown below. Then, using a T30 torx bit, remove the (3) mounting screws securing the tank in position. Additionally the positive lead on the terminal block to the left of the tank will need to be removed.

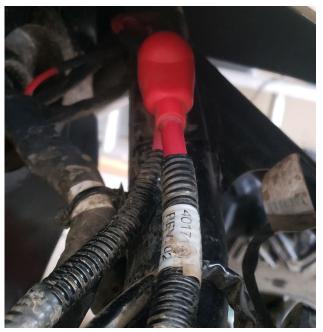


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5. Remove the coolant tank from the RZR. Note the position of the tubes and reinstall them on the new tank in the same orientation.



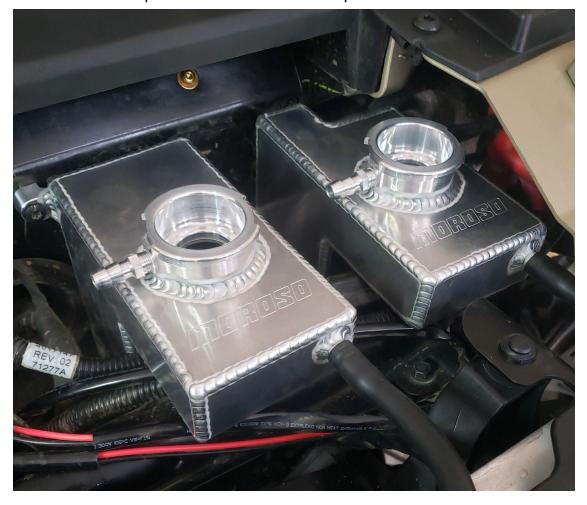
6. Loosen the positive terminal post that resides on the driver side under the front hood and rotate it 45 degrees to the front to allow for clearance w/ the new tank and retighten the positive terminal.





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7. Install the new tank using the factory hardware and reconnect the radiator hoses. The Factory overflow line will not fit on the barbed fitting. 3/8 overflow hose may be purchased at your local parts store if you wish to direct the overflow away from the tanks. Once the tank is installed you can reconnect the positive lead to the terminal post.



8. Refill both tanks with OEM approved coolant to just above the notch in the tanks. With the caps removed, start the machine and allow it to idle until it comes up to temperature and the thermostat opens to bleed off any air trapped in the system.

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