



Drive Kit - BBC
P/N 63844

Parts List

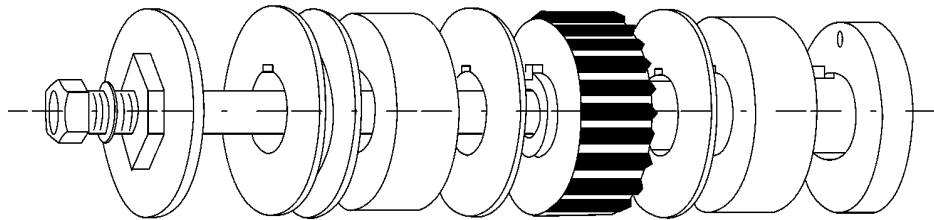
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|----------------------|---------------------|--------------------------|---------------|
| (2) Belt Guide .062" | (1) Square Key 1/8" | (1) Stud, 1/2-20 x 7.25" | (1) Drive Hub |
| (2) Spacer .905" | (1) Drive Gear 16T | (1) Lock Washer, 1/2" | (1) Nut, 1/2" |
| (1) Spacer 1.06" | (1) Pulley, V-Belt | (1) Stepped Steel Washer | |

This Drive Kit is designed to work with a Moroso Dry Sump Pump and Moroso Vacuum Pump mounted with a Moroso p/n 63910 Bracket on a motor plate.

The 1/8" Square Key may need to be trimmed to fit. The Hex on the Stepped Steel Washer can be used to turn the engine.

Use a thread-lock compound on the threaded ends of the Stud. Make sure the Stud engages the crankshaft threads 5/8" - 7/8", and the Retaining Nut engages the Stud threads at least the full thickness of the nut. Torque the Nut and Stud to 70 ft.-lbs.

The diagram below shows one of the many arrangements of all the accessories on the Drive Hub.



*For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 8:30am – 5:00pm Eastern Time*

MOROSO PERFORMANCE PRODUCTS, INC
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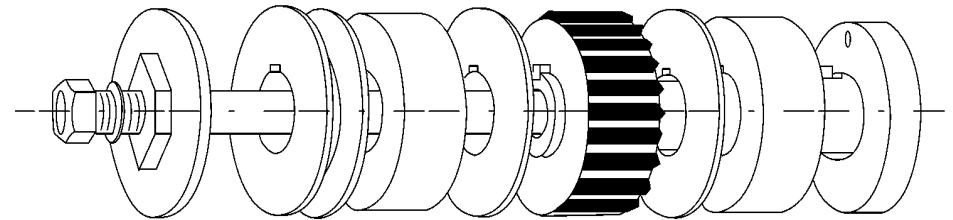
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