

Installation Instructions

Mechanical Gauges 2-1/16" and 2-5/8"

434488CA Rev: 12/04/18

PRECAUTIONS:

- ☐ Read ALL instructions before installing instrument.
- Follow ALL safety precautions when working on vehicle-wear safety glasses!
- ALWAYS disconnect (-) negative battery cable before making electrical connections.

HELP?:

- ☐ If after reading these instructions you don't fully understand how to install your instrument(s), contact your local Stewart Warner distributor, or contact our Technical Support Team toll free at 1-800-676-1837
- Additional applications information may be found at www.stewartwarner.com.

GENERAL APPLICATION:

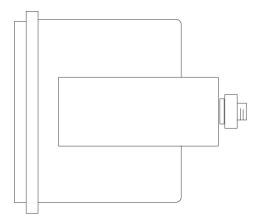
☐ 12-volt DC negative (-) ground electrical systems (11-16 VDC for the Light bulb).

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GAUGE MOUNTING (Figure 1):

- Recommended panel cut-out (hole size) for 2-1/16" instruments is 2-1/16" and 2-5/8" instruments is 2-5/8".
- ☐ Secure the gauge in the hole using the supplied bracket and nuts.

Figure 1

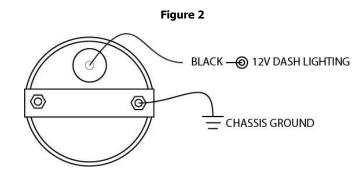


LIGHTING WIRING (Figure 2):

- 1. Disconnect negative (-) battery cable.
- Connect the light wire to the dash lighting circuit or to a +12V switched circuit.

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- 3. Connect either of the gauge mounting studs to chassis ground.
- Double check all connections then reconnect the negative (-) battery cable & test instrument lighting to ensure that it is working.

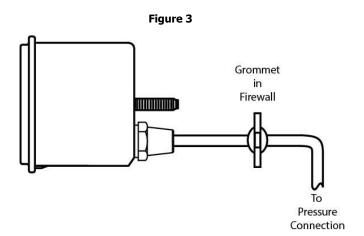


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MECHANICAL PRESSURE GAUGE INSTALL (Figure 3):

There are several tubing options available. Stewart Warner offers mechanical gauge tubing kits in 72" (6ft) length P/N 82553-F and 192" (16ft) length P/N 366HM-F. If not using a Stewart Warner tubing kit, be sure to select a tubing kit rated for the pressure it will be receiving and with a 1/8" NPTF fiting to connect to the gauge.

- Connect tubing to the back of the gauge.
- 2. Route tubing through the vehicle firewall.
- Connect tubing to pressure point being monitored using proper fitting for pressure source.
- Make sure tubing does not come into contact with sharp edges, moving parts or hot engine components.

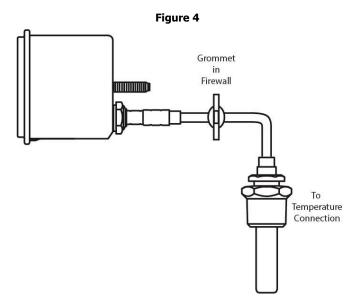


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MECHANICAL TEMP GAUGE INSTALL (Figure 4):

- Route capillary tube and temperature probe through the vehicle firewall.
- Using proper thread adapter for temperature port, thread temperature probe into temperature port. Temperature probe comes with 1/2" NPTF fitting. Contact Stewart Warner distributor for additional adapter options.
- 3. Coil up and secure excess capillary tubing.
- Make sure tubing does not come into contact with sharp edges, moving parts or hot engine components.

Note: Capillary tubing cannot be cut. Doing so will permanently damage the gauge and void warranty.



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CLEANING DIRECTIONS:

For proper cleaning of instrumentation/accessories, use a glass cleaner or mild detergent with a spray on and wipe method.

WARRANTY INFORMATION:

TWO (2) YEAR LIMITED WARRANTY. Stewart Warner products are warranted against defects in workmanship and materials for a period of two (2) years from the date of purchase. Proof-of-purchase is required; otherwise, the warranty period shall default to two (2) years from date-of-manufacture (as indicated by the date code on the product). See detailed Warranty Policy for other Terms & Conditions.

STEWART WARNER 1-800-676-1837 www.stewartwarner.com