

2018+ F-150 Grille Mount for 30" Curved Luminix

Congratulations on your purchase of a high quality PUTCO product. Should you need any application or technical assistance, feel free to call us at: 1-800-247-3974

Monday-Friday 8:00 a.m. - 5:00 p.m. (Central Standard Time)

Contact your PUTCO dealer for other quality accessories.

Please read all instructions before installation and verify that all parts are included.

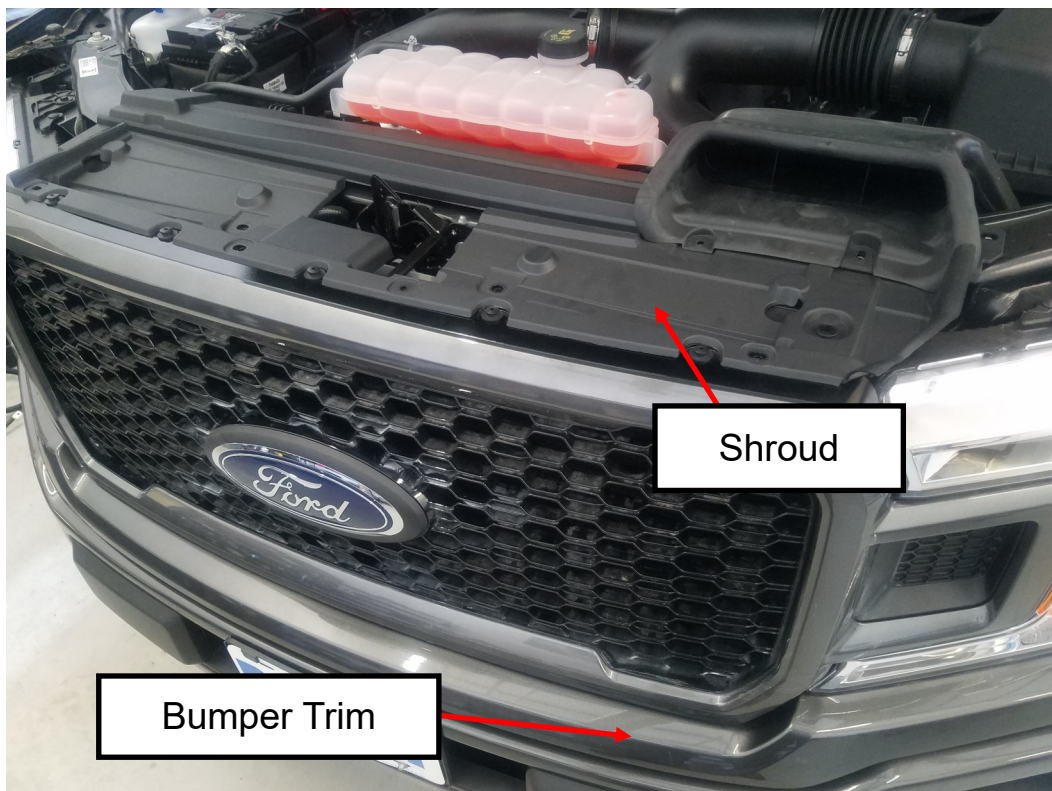
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Powdercoated Mounting Brackets	2

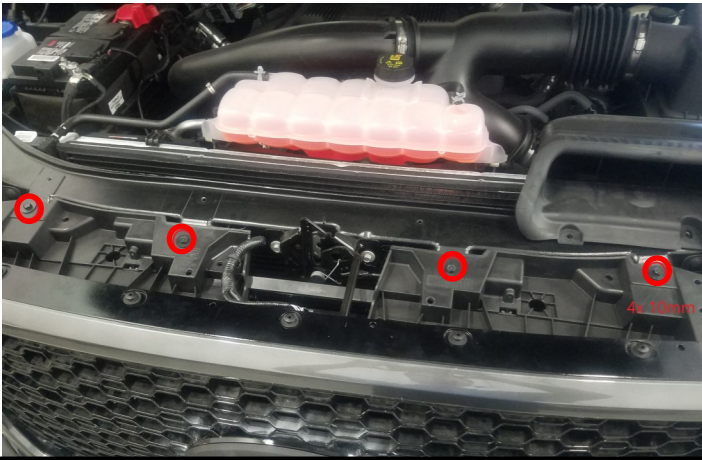
Tools Needed:

- Sockets: 7, 8, 10mm
- Torx T25 and T30 drivers
- Flat head screwdriver
- Zip-ties
- Needle nose pliers

2018+ F-150 Grille Light Bar Bracket Installation:

1. Remove clips (14) using a clip removal tool or flat head screwdriver. Remove shroud.

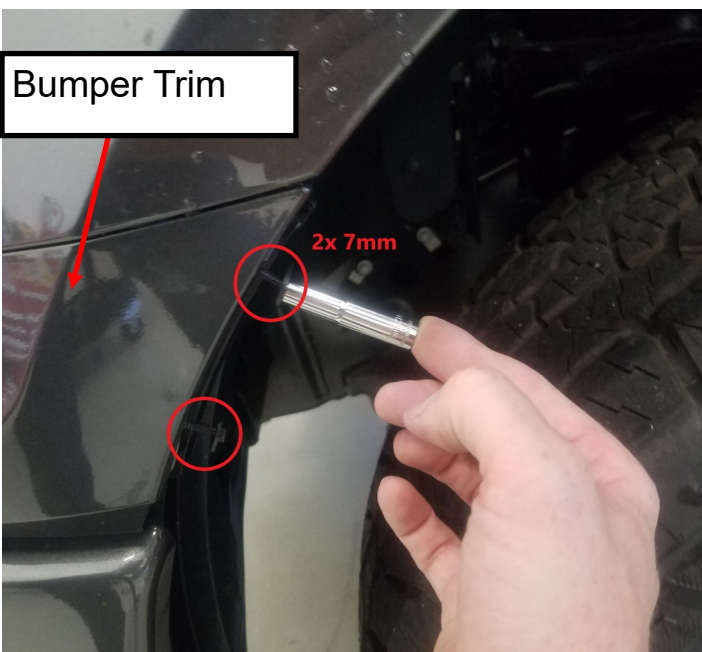




2. Remove (4) 10mm bolts.



3. Remove (2) clips and unplug wiring harness. If front camera is equipped, disconnect washer hose by gently prying black retaining clip and pulling hose out. Disconnect camera.



4. Remove (2) 7mm bolts in each front fender well. **If the vehicle is equipped with fender flares,** remove clips inside wheel. Pull fender flare out to disengage from bumper trim piece.



5. Starting from one wheel well, pull the bumper trim piece out to unclip the fasteners. Set the bumper trim piece aside.



6. Remove (2) 8mm bolts. Pull grille to unclip fasteners and remove assembly. Driver side shown.



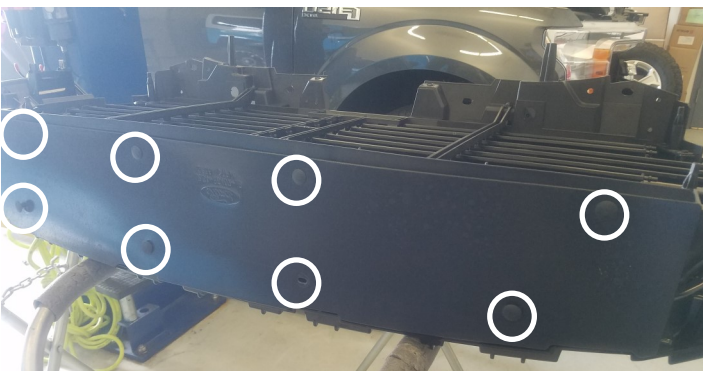
7. Remove (5) fasteners using a clip removal tool.



8. Remove (4) 10mm nuts holding active shutter assembly to grille.



9. Remove 8mm bolt behind emblem.



10. Remove (8) clips holding rubber cover on bottom of the assembly.



11. Using a flat head screwdriver, depress the clip while pulling the shutter system away from the grille. Repeat this process for (5) clips. The grille can now be separated from the shutter system.



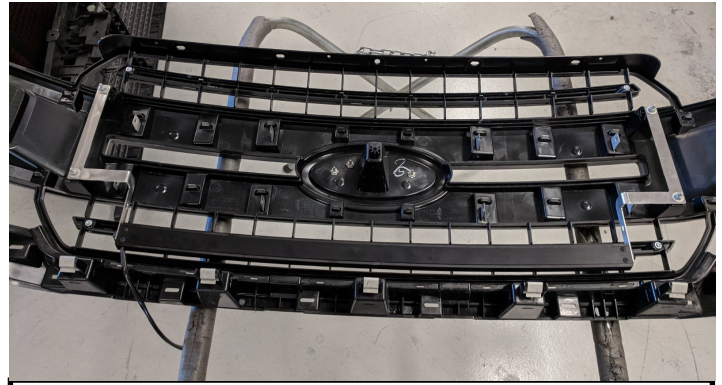
12. Install the brackets on the light bar as shown. There are upper and lower mounting holes to either mount two light bars or to choose between the mounting locations.

14. Connect the harness included with the light bar. **If you do not do this now it will be very difficult to connect later.**

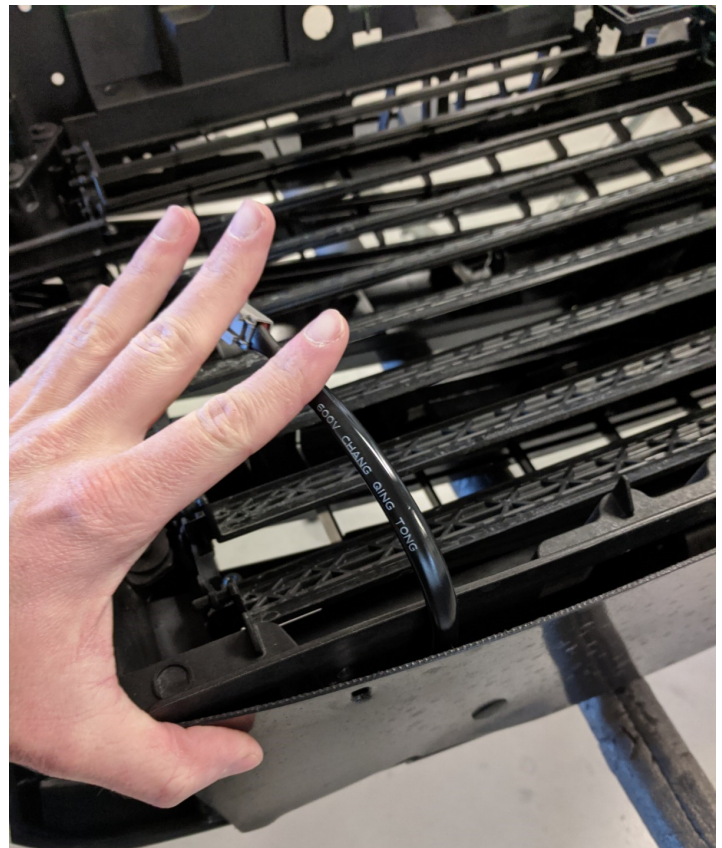
15. Route the harness in a manner that it will be protected from being pinched when reinstalling the grille.

16. Reinstall the grille by reversing steps 1 through 11.

17. Refer to instructions include with light bar for wiring diagrams. This kit is made to work with Putco Luminix 30" Curved light bar (**part no. 10033 or 11033**).



13. Set the grille face down on something soft and lay the combined bracket and light bar assembly onto the studs in the grille.



Your light bar is installed. Enjoy your quality Putco product.

