

INSTALLATION METHOD FOR GILMER KIT



REMOVAL PROCESS

NOTE: This kit requires a Gilmer pulley on the alternator.

NOTE: Hardware not included.

INSTALLATION PROCESS

- Mount crank pulley to balancer using Grade 8 3/8 socket head cap screws (not provided, length: 2-1/4)

CAUTION: Lock washers are highly recommended

- Mount the water pump pulley using Grade 8 5/16 socket head cap screws (not provided, length: 7/8)

NOTE: Double check that the lock nut on the alternator pulley is secured.