

## 1973-91 GM Vent Handle assembly Instructions

PRP # 15617125/26

1. Remove old handle and clean glass as needed.
2. Open package to ensure all the pieces are present.
3. Lay glass on flat surface, insert the 2 pieces (#1 and 2) that sit on the outside of the glass.
4. Start assembling the inside portion following the sequence in the photo, working from the black washer out to the handle (#3 up to 5). Make sure you tighten the screw #5 before proceeding to step #5.
5. Install parts 6 thru 9. Make sure the handle (#9) is clocked correctly, as to make sure it will lock on the frame when in the down position.
6. You will need to depress the spring (#7) using the handle and button (#8 and 9) in the correct position in order for the pin (#10) to slide through the handle and in to the correct slot on #4.

