

HEADER INSTALLATION INSTRUCTIONS

D3336

APPLICATION

64-72 BUICK SKYLARK, GRAN SPORT & WAGONS, LS1/LS6

64-72 CHEVROLET CHEVELLE, PASSENGER CARS & WAGONS, LS1/LS6

64-72 PONTIAC GTO & LE MANS, LS1/LS6

Note: Requires LS1 adapter plate kit P/N SK100



WARNING: These headers are legal for Off Highway use (except in California or states that have adopted California emission standards) or Racing use (which may never be used on a Highway), or for use on pre emission controlled motor vehicles/motor vehicle engines (pre 1966 domestic vehicles certified to California standards, pre 1968 domestic vehicles certified to Federal standards and all pre 1968 Foreign vehicles) **Only**.

PerTronix® thanks you for choosing **DOUG'S HEADERS**, the best fitting, highest quality header on the market. In order to realize the full potential of our good fit, please read and understand these instructions completely prior to starting work.

CHECK TO MAKE SURE YOU RECEIVED THE PROPER PARTS FOR YOUR APPLICATION. THE HEADER NUMBER WILL BE STAMPED ON THE ENGINE FLANGE. IF YOU ARE UNSURE YOU HAVE RECEIVED THE PROPER PARTS CALL BEFORE YOU START WORK.

BE SURE TO WORK SAFE! WHENEVER YOU WORK UNDER THE VEHICLE BE SURE THAT IT IS LOCATED ON LEVEL, SOLID GROUND AND IS SUPPORTED BY ADEQUATE SAFETY STANDS!

REMEMBER: HOT ASPHALT WILL NOT SUPPORT MOST JACK STANDS!

Many factors affect the installation of headers, some of which are broken or aftermarket motor mounts, accidents that impact the configuration of the frame, and/or the installation of different engines or aftermarket cylinder heads. Most installations require some welding. If you are uncomfortable with welding operations, we recommend that you contact a professional exhaust system specialist to install your new headers.

Attention Customers breaking in new engines: Due to the extreme heat generated during the break-in process, the appearance of the ceramic coating may be altered in certain areas. The protection characteristics and thermal barrier properties of the coating is never compromised. It is recommended that a cast iron manifold or old set of headers be used for this process.

Notice: The coating of these headers can be marred or scratched during installation. If the header needs to be returned and is damaged, you will be charged for recoat.

DISASSEMBLY / ASSEMBLY

1. Disconnect the negative battery cable from the battery.
2. If a car lift is not available, raise the vehicle 2 feet or higher and support it with adequate safety stands. Make sure the vehicle is on a flat solid surface and is stable.
3. Apply penetrating oil to all nuts and bolts to be removed.
4. Remove bolts from headpipe to exhaust manifolds.

5. Note the spark plug wire locations and remove them from the spark plugs. Use a twisting motion while pulling the spark plug boot off of the spark plug. Be very careful not to damage the spark plug boot and do not pull on the wire itself.
6. Remove spark plug wire looms, plugs and any brackets attached to the manifolds.
7. Disconnect the O² sensor wiring.
8. Remove the O² sensors.
9. Remove the oil dipstick and tube.
10. Remove both of the exhaust manifolds.

RIGHT SIDE:

1. Apply anti-seize to all header bolts being used.
2. Starting from below, work the header and gasket up through the chassis into position.
3. Start all header bolts.
4. Tighten all header bolts evenly (most restricted first) 18 ft./lbs on aluminum heads or 25 ft/lbs on Iron Heads.
5. Reinstall the right side spark plugs, wire looms, and dipstick tube and dipstick.
6. Reinstall the O² sensor.
7. Reconnect the O² sensor to the O² harness with the supplied extension.
8. Install the V Band clamp and reducer.
9. Cut the old exhaust pipe and weld as necessary to the new reducer.

LEFT SIDE:

1. Apply anti-seize to all header bolts being used.
2. Starting from below, work the header and gasket up through the chassis into position.
3. Start all header bolts.
4. Tighten all header bolts evenly (most restricted first) 18 ft./lbs on aluminum heads or 25 ft/lbs on Iron Heads.
5. Reinstall the left side spark plugs, wire looms and any brackets.
6. Reinstall the O² sensor.
7. Reconnect the O² sensor to the O² harness with the supplied extension.
 - a. Install the V Band clamp and reducer.
8. Cut the old exhaust pipe and weld as necessary to the new reducer.
9. Connect the negative battery cable.

START THE ENGINE

Start the engine and allow it to warm up to operating temperature. Check for any unusual noises or exhaust leaks. If every thing is OK, stop the engine and tighten all bolts while the engine is still warm.

NOTE: Check the bolts periodically to make sure they have not loosened. Re-tighten after the first 500 miles and then again at 1000 miles

IMPORTANT CHECK LIST

- Be sure that all brake lines and fuel lines are clear of headers and/or connector pipes.
- All spark plug wires, battery cables, or other electrical components should be clear of headers and/or connector pipes.
- If dipstick tube was removed, make sure it is installed properly and that the dipstick has been replaced.
- Double-check the tightness of all bolts including brackets and accessories.

PARTS LIST

<u>Qty</u>	<u>Description</u>
1	Left side header
1	Right side header
2	Header gasket
2	V band reducer
2	V Band clamp
12	Bolt, header, M8-1.25 x 25MM (1" long)
12	Lock washer, 8mm
2	O ² Sensor extension