

**BEFORE YOU START!**

- \* Always Wear Safety Glasses!
- \* Use Extra Caution When Working With Saw Blades

## Proform® Tubing and Pipe Notcher Tool

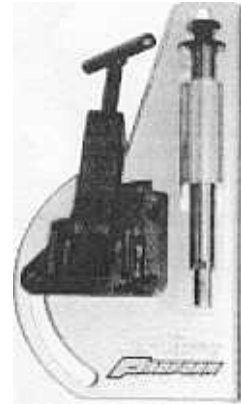
**NOTE:** Hole saws are available at most local hardware stores and many chain stores including Home Depot. Always lubricate the saw with cutting oil before notching. Select the hole saw diameter that matches the outer diameter of the tubing with which you are working. For longer saw life we recommend an arbor speed and feed rate of less than 250 RPM.

### Step 1: Set up

Clamp the flange of the PROFORM pipe notcher tool in your bench vise or bolt it to a secure workbench. Power your pipe notching tool with a 1/2-inch chuck hand drill (see Example A).

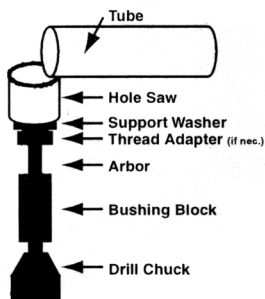
### Step 2: Operation

**NOTE:** The arbor is installed upside down for safe shipping. You will need to reverse the arbor PRIOR to use. NEVER insert your tubing over halfway and NEVER cut a piece of tubing in half with the notcher (see Examples B & C). For deeper angles and/or larger diameter tubing, set the tubing so it slightly touches the end of the tubing. You will also need to re-adjust the bushing block back and cut as close as you can BEFORE the tube bottoms out in the saw. Pull the saw back and cut the tubing piece off before continuing the notching.

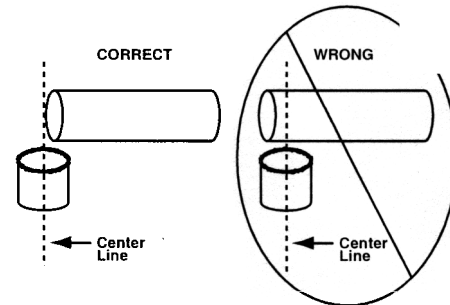


Part # 66482

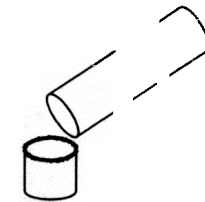
#### Example A



#### Example B



#### Example C



More application information including tech tips, FAQs, and image diagrams are available online at [www.proformparts.com/TECH](http://www.proformparts.com/TECH).

**LIMITED WARRANTY:** Specialty Auto Parts U.S.A., Inc. will, within a reasonable period of time, repair or replace free of charge any part listed in this catalog which upon careful inspection is found, in our sole judgement, to have material or manufacturing defects, provided it is received within thirty (30) days of date of purchase accompanied by a sales slip, the original packaging, and an authorized Return Merchandise Authorization number (RMA). End-users should return the part to the seller from whom they made their purchase. The seller will obtain an RMA by calling (586) 774-2500. To make a warranty claim, the seller must return the part to Specialty Auto Parts U.S.A., Inc., 26708 Groesbeck Highway, Warren, MI 48089, freight prepaid. There is absolutely no warranty for the following conditions: (1) Any parts used on racing applications, (2) Any part that has been physically or mechanically altered, (3) Any part that has been improperly installed or maintained, (4) Any part used in improper applications or not used in conjunction with the proper parts. There are no implied warranties of merchantability or fitness for a particular purpose. There are no warranties, which shall extend beyond the warranty description herein. Specialty Auto Parts U.S.A., Inc. will not be responsible for incidental damages, consequential damages, property damages, or personal injury damages to the extent permitted by law. PLEASE NOTE: SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG IMPLIED WARRANTIES MAY LAST OR DO NOT ALLOW EXCLUSIONS OR LIMITATIONS OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THOSE EXCLUSIONS OR LIMITATIONS MAY NOT BE APPLICABLE TO YOU. Some of the parts listed in this catalog are not legal for sale or use in California or any pollution controlled vehicles. Installation of proform and proform factory performance parts may adversely affect the warranty coverage on your vehicle. Specialty Auto Parts U.S.A., Inc. assumes no liability for errors made in component selections or installations. Specialty Auto Parts U.S.A., Inc. reserves the right to make necessary changes in products it manufactures and markets at any time to improve product performance. Proform and Factory Performance Parts are registered trademarks of Specialty Auto Parts U.S.A., Inc.

— WARNING —

Always Wear Safety Glasses. Use Extra Caution When Working With Saw Blades.