

HOW TO ASSEMBLE PROCLASSIC HOSE WITH PROCLASSIC CRIMP HOSE ENDS



Step One: Cut hose to length, as straight and square as possible, with razor blade-type hose cutter or shears.



Step Two: Install the ProClassic Crimp Collar onto hose.



Step Three: Apply Russell Assembly Lube (or oil) onto barb assembly. Start barb assembly into hose; grasp hose behind collar & push hose onto barb assembly until it has fully bottomed out at collar's edge.



Step Four: Check collar/barb assembly to insure there is no gap (as shown by the arrow). If collar moves freely between hose and end fitting repeat step three.



Step Five: Make sure your die number is correct for hose you are crimping. Lift handle to top position opening dies. Place end assembly in dies. Align edge of the collar (at hose) with back face of dies, using over center action push down on handle until assembly releases from crimper. Inspect assembly, be sure to wash & pressure test prior to use.



Step Six: Completed hose assembly.