



## 2005 Ford Super Duty Dual Steering Stabilizer Part # 7154 & # 7156

### PARTS LIST

ITEM#	DESCRIPTION	QTY
7000WS	WHITE STEERING DAMPER	1
7154-UB	STRG STABILIZE BKT,4"05F250	1
HOURGLASS	5/8 HOURGLASS 5/8 SHOCK BUSHING	2
HB-7154T	7154 Hardware bag	1

### PARTS LIST

ITEM#	DESCRIPTION	QTY
7000WS	WHITE STEERING DAMPER	1
7156-UB	STRG STABILIZE BKT,6"05F250	1
P837	STAB TAPERED STUD/141264	1
140629	EB6 STUD BAG - P932/140629	1
HOURGLASS	5/8 HOURGLASS 5/8 SHOCK BUSHING	2
12X114FTB	1/2 X 1 1/4 FINE THD BOLT	1
12FTN	1/2-20 FINE N/I LOCK NUT	1
12SAEW	1/2 SAE WASHER	2
SSB5468-T	STRG STAB TAPERED SLV,05F25	1

(Park the vehicle on level ground with the tires pointing straight forward).

1. Remove the factory steering stabilizer. Remove the factory bracket from the cross member using 18mm socket. (See Photo # 1)
2. Attach the new steering stabilizer bracket to the cross member in the factory mounting holes using the factory hardware. Install the bolts from the front. Torque to 90 Ft. Lbs.
3. Part# 7156 only: Install the 1/2 x 1 1/4" fine thread bolt, washers, and nut in the 3rd mounting hole. Torque to 90 Ft. Lbs. (See Arrow in Photo #2)
4. Install the new tapered sleeve into the factory tapered mounting hole on the drag link. With the tapered sleeve installed, insert the new tapered stud (7156 only). (See Photo #3) Insert the bolt & spacer for the 7154. Spacer is installed on top side of draglink(7154).
5. Install the new non-tapered stud into top of the new steering stabilizer bracket. Install the 5/8 hourglass bushings and boot onto the new steering stabilizer. Install the new steering stabilizer on new studs and tighten all nuts. (See Photo #4)

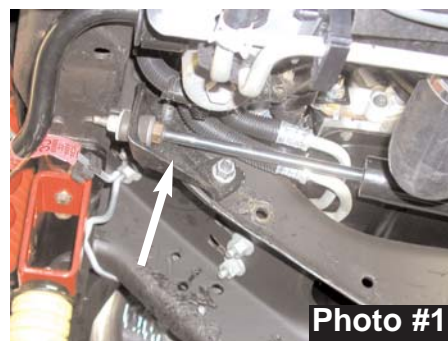


Photo #1



Photo #2

## Seat Belts Save Lives, Please Wear Your Seat Belt.

**Note:** Part# 7154 is designed to work on vehicles with 4" Suspension Lift. Part# 7154 is also designed to work on 8.5" Suspension Lifts. When installing on an 8.5", the Stabilizer and stud will mount to the bottom of the new frame bracket.

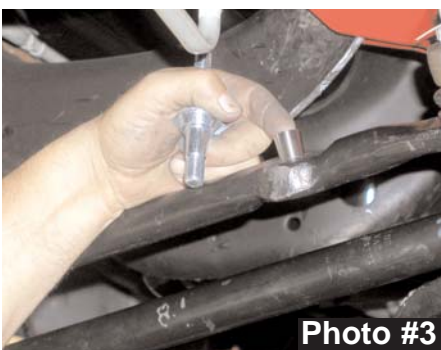


Photo #3



Photo #4