



1999-2003 Ford Superduty / Excursion 4x4
Dual Steering Stabilizer Kit
Part # 7299

Contents:

Part #	Description	Qty
7000	WHITE STEERING DAMPER	2
7299-MB	MAIN BRKT FOR 7299	1
7299-DB	DRIVERS BRKT FOR 7299	1
516X112X214U	5/16 X 1 1/2 X 2 1/4 U-BOLT ROUND	3
516CTN	5/16-18 COARSE N/I LOCK NUT	6
516SAEW	5/16 SAE WASHER	6
HOURGLASS 5/8	HOURGLASS 5/8 SHOCK BUSHING	4
140629	EB6 STUD BAG- P932	4
B10RS	RED BOOT	2
BTIE	RED BOOT TIE	2
HSS	HYDRO SHOCK DECAL	2
I-7299	INST. SHEET FOR 7299	1

1. Place wheels in straight forward position.
2. Remove original stabilizer and stabilizer mounting bracket.
3. Cut original passenger side stabilizer bracket at the dotted line shown in Photo #1 with a hacksaw or grinder and discard.
4. On driver's side, remove the nuts from the front U-bolt. Install new bracket onto u-bolt and re-install u-bolt nuts, Photo #2. Torque to 85-90 ft. lbs.
5. Place main bracket under tie rod. Notice the 4 indentions on top of the tie rod (See arrows in Photo 3). For correct alignment of bracket, you must count over to the 3rd indentation and place the first U-bolt onto the 3rd indentation. Mount the other two U-bolts through bracket. Torque U-bolts to 15-18 ft. lbs.
6. Place boots onto stabilizers. Secure boots in place with boot ties. Insert the 5/8" ID polyurethane bushings in each stabilizer eye. Insert P-932 studs into stabilizers. Pull stabilizers out and fasten other end of the studs to the brackets as shown (Photos 4 & 5). Torque to 65-70 ft. lbs.
7. Cycle steering left to right and check components for adequate clearance. Re-torque all fasteners after 100 miles and periodically thereafter.
8. Thanks for choosing Skyjacker. Remember, seat belts save lives.

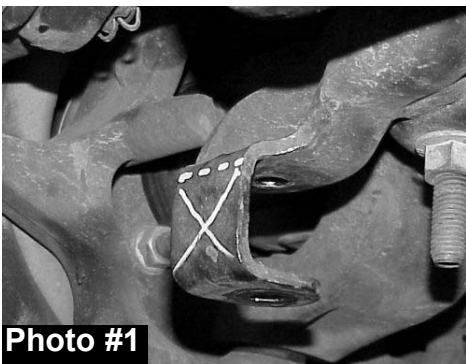


Photo #1

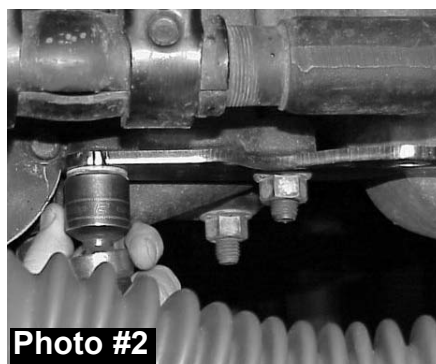


Photo #2

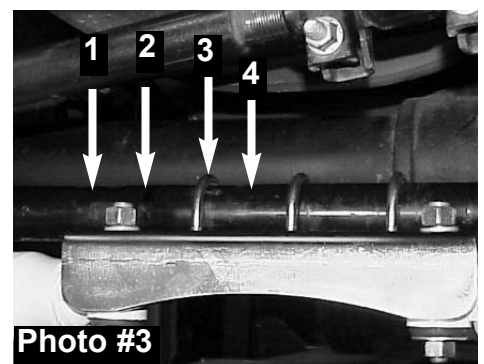


Photo #3

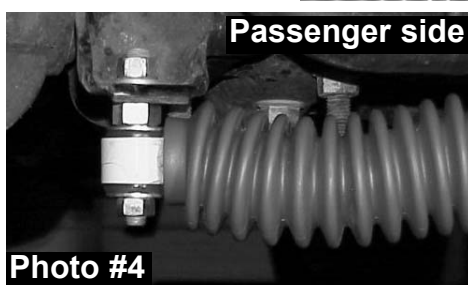


Photo #4

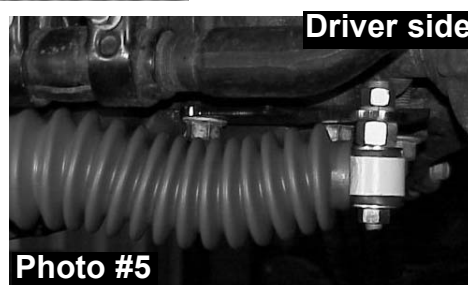


Photo #5