## DOUBLE DISCONNECT **SWAY BAR ENDLINKS** INSTALLATION INSTRUCTIONS



Part # SBE120/124/320







Picture #1

Picture #3

Remove the sway bar end link's lower bolt at axle housing on both sides (see picture #1). Remove top of sway bar endlink and discard.

NOTE: Sway bar end must be drilled or filed to allow clearance for the provided 7/16" x 1 1/2" bolt (see arrow in photo #2). The new end link mounting bracket should be mounted to the bottom of the sway bar with the bolt pointing up through the sway bar and the nut and 7/16 USS washer applied on top (see picture 2). Apply lithium grease to the polyurethane bushings. Insert them into the

end link eyes along with the metal sleeve (#54314). The top 1/2" x 2 1/2" bolt connecting the bracket to the end link must be installed with the nut to the outside of the vehicle to provide adequate clearance to the frame. Install new double disconnect end links on the inboard side of the axle bracket, being sure that the offset is turned inward.(see picture #3).

I-SBE120/124 (3/02)

## DOUBLE DISCONNECT **SWAY BAR ENDLINKS** INSTALLATION INSTRUCTIONS

THE BEAR OF SUSPENSIONS

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Picture #2



Picture #3

Remove the sway bar end link's lower bolt at axle housing on both sides (see picture #1). Remove top of sway bar endlink and discard.

NOTE: Sway bar end must be drilled or filed to allow clearance for the provided 7/16" x 1 1/2" bolt (see arrow in photo #2). The new end link mounting bracket should be mounted to the bottom of the sway bar with the bolt pointing up through the sway bar and the nut and 7/16 USS washer applied on top (see picture 2). Apply lithium grease to the polyurethane bushings. Insert them into the

end link eyes along with the metal sleeve (#54314). The top 1/2" x 2 1/2" bolt connecting the bracket to the end link must be installed with the nut to the outside of the vehicle to provide adequate clearance to the frame. Install new double disconnect end links on the inboard side of the axle bracket, being sure that the offset is turned inward.(see picture #3).

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