

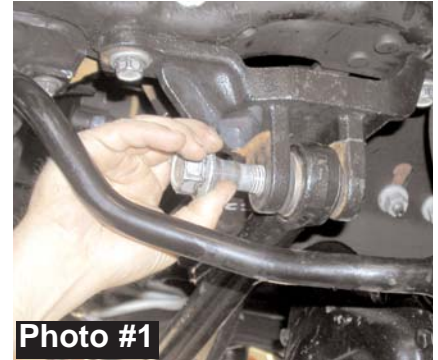
**2005 Ford Super Duty
 Front Track Bar Bracket
 Instructions**

Part# TB520

BILL OF MATERIAL

<u>PART#</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
916X3FTB	9/16 X 3 FINE THREAD BOLT	3
916FTN	9/16-18 NYLON INSERT LOCKNUT	3
916SAEW	9/16 SAE WASHERS	6
D260PSS-S	CRUSH SLEEVE	3

1. Park the vehicle on level ground, set the emergency brake, and block the rear tires. Raise the vehicle and support frame rails using jack stands. Support front end using floor jack.
2. Disconnect the track bar from the track bar bracket using a 1 3/16" socket. (See Photo #1). Remove Factory bracket.
3. Locate the new track bar relocation bracket. First bolt the new bracket to the factory location on the cross member using the 9/16 X 3" fine thread bolts, washers and nuts. Be sure to use the (3) .938" long anti crush spacers between the front of the bracket and cross member. Do not tighten at this time. (See Photo #2)
4. Attach new track bar bracket to the frame using the (2) factory bolts. Torque all (5) track bar bracket bolts to 129 Ft. Lbs.
5. Attach track bar to new bracket using factory hardware. (See Photo #3)
6. After the first 100 miles, re-torque all bolts.



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