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BILL OF MATERIAL

PART#	DESCRIPTION	QTY
916X3FTB	9/16 X 3 FINE THREAD BOLT	3
916FTN	9/16-18 NYLON INSERT LOCKNUT	3
916SAEW	9/16 SAE WASHERS	6
D260PSS-S	CRUSH SLEEVE	3

05-11 Ford Super Duty Front Track Bar Bracket Installation Instructions



Installation:

- 1. Park the vehicle on flat level ground, set the emergency brake, & block the rear tires.
- 2. Raise the vehicle & support the frame rails using jack stands. Support the front end using a floor jack.
- 3. Disconnect the track bar from the OEM track bar bracket using a 1 3/16" socket & remove the OEM track bar bracket. (See Photo # 1)
- 4. Attach the new Skyjacker track bar bracket to the OEM location on the cross member using the 9/16" X 3" fine thread bolts, washers, & nuts. <u>Note:</u> Be sure to use the three .938" long anti-crush spacers between the front of the bracket & the cross member. Do not tighten at this time. (See Photo # 2)
- 5. Attach the new Skyjacker track bar bracket to the frame using the OEM hardware. Torque all track bar bracket bolts to 129 Ft. Lbs.
- 6. Attach the track bar to the new Skyjacker track bar bracket using the OEM hardware. (See Photo # 3)
- 7. After the first 100 miles, re-torque all bolts.







Seat Belts Save Lives, Please Wear Your Seat Belt!

I-TB520 REV1 6-10 Pg 1