

Fender Flare Installation Instructions

#276G

IMPORTANT: READ BEFORE INSTALLATION

Step 1: Prior to Installation

- A) **WARNING:** Failure to install according to these instructions will invalidate the warranty. This includes, but not limited to using alternative installation methods, hardware, or materials. **DO NOT USE:** Loctite, SuperGlue, or similar products on the hardware or the flares.
- B) Inspect the Fender Flares thoroughly for defects or damage and verify the contents of package.
- C) Verify the fit of the flares to the vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).
- D) **Painting (Optional): PAINTED FLARES CANNOT BE RETURNED, TEST FIT BEFORE PAINTING.** If painting is desired it must be done prior to installing flares on vehicle. Clean outer surface with a good grade degreaser. **DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER.** Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint flares using a high quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended) use a flex additive.

KIT CONTAINS:
 (4) FENDER FLARES
 (20) SELF DRILLING SCREWS
 (29) FEET OF EDGE TRIM
 (34) DECORATIVE BOLTS NUTS AND WASHERS
TOOLS NEEDED:
 #2 PHILLIPS DRIVER
 DRILL
 UTILITY KNIFE
 T-15 TORX BIT
NOTE: FENDER FLARES ARE MARKED ON INSIDE AS TO FITMENT.
 1-DRIVER FRONT
 2-PASSENGER FRONT
 3-DRIVER REAR
 4-PASSENGER REAR

Step 2: Installation

- A) **Edge Trim Installation:**
 1. Peel three inches of red backing away from edge trim adhesive and affix to outer edge of flare at one end.
 2. Press edge trim into place along edge of flare in one-foot increments, pulling red backing free as you continue to work your way around the flare. (Figure 1)

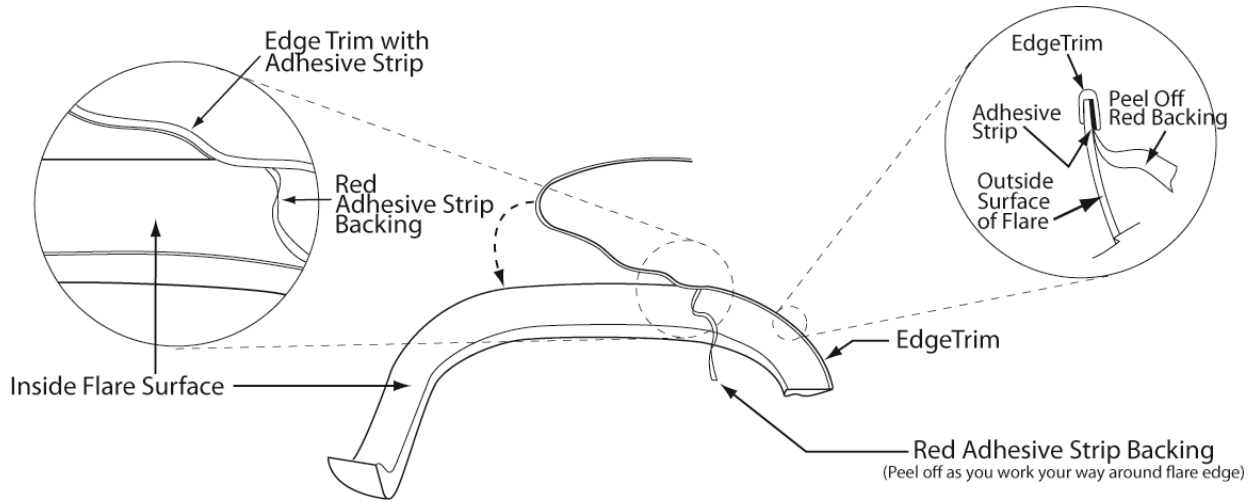


Figure 1

- B) **Bolt installation:**
 1. Place a 5/16 button head screw with a washer into each of the holes and attach to the flare using a nut placed on the inside. (Figure 2)
 2. **Warning:** Do not over tighten or use Loctite on the bolts as this will cause permanent damage to the flares. Bolts are decorative only and fasten only to the flares. Do not attempt to use the bolts to fasten the flares to the vehicle.

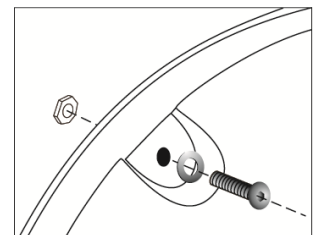


Figure 2

C) Front Flare Installation:

1. Remove the two factory screws from the mudguard at the rear of the wheel well (Figure 3) using a T-15 Torx bit. Retain the hardware for installing the flares.
2. Hold the flare firmly in place and start the two screws removed from the mudguard through the two bottom rear holes in the flare and into the factory holes in the rear of the wheel well. Do not tighten.
3. With the two factory screws already started and applying firm pressure to the flare, drill into the sheet metal lip with the included drill tip screws through the pre-drilled holes in the flare indicated in Figure 4.

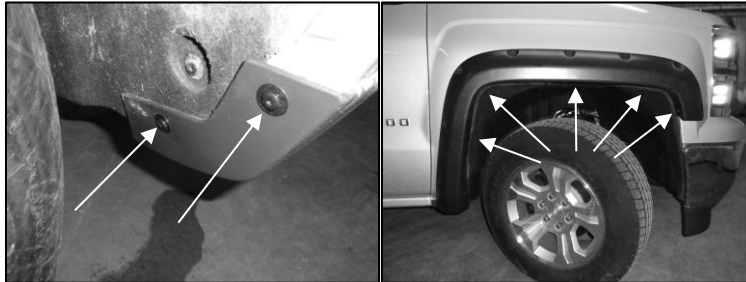


Figure 3

Figure 4

4. Tighten the two factory screws after all the drill tip screws are installed.

D) Rear Flare Installation:

1. Remove the two factory screws from the mudguard at the rear of the wheel well (Figure 5) using a T-15 Torx bit. Retain the hardware for installing the flares.
2. Completely remove the factory mudguard from the front of the wheel well by removing the four factory screws indicated in Figure 6. Retain the hardware for installing the flares.
3. Only three of the six total factory screws removed in steps 1 and 2 will be reused in the installation of the flare. The front mudguard will not be reinstalled into the truck.

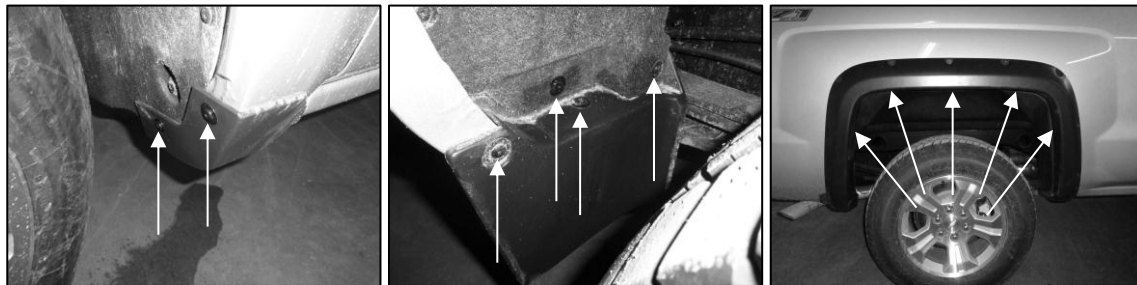


Figure 5

Figure 6

Figure 7

4. Hold the flare firmly in place by lining up the bottom of the flare first. Start the two screws removed from the rear mudguard through the bottom rear holes in the flare and into the factory holes in the rear of the wheel well. Do not tighten.
5. With the flare still held firmly in place, start the screw removed from the front mudguard in the lip of the fender well through the flare and into the factory hole in the front of the wheel well. Do not tighten.
6. With the three factory screws already started and applying firm pressure to the flare, drill into the sheet metal lip with the included drill tip screws through the pre-drilled holes in the flare indicated in Figure 7.
7. Tighten the three factory screws after all the drill tip screws are installed.
8. Reinstall the three remaining screws removed from the front mudguard back into the truck securing the inner fender well.

