



PERFORMANCE PARTS

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PART #31210

2010 Camaro Axle-Back Exhaust, Powerflo, L99, LS3

PACKING LIST

Before installation, use this checklist to make sure all necessary parts have been included.

ITEM	QTY	CHECK	PART NUMBER	DESCRIPTION
1.	2	<input type="checkbox"/>	315040105	Inlet Adaptor, 2.5" to 3", '10 Camaro
2.	1	<input type="checkbox"/>	310040106/310603106	Muffler Assembly, Powerflo, DS, '10 Camaro
3.	1	<input type="checkbox"/>	310040107/310603107	Muffler Assembly, Powerflo, PS, '10 Camaro
4.	2	<input type="checkbox"/>	310305787	Tip, 4" OD, 3" Inlet, Polished, Slash Cut Dual Wall
5.	2	<input type="checkbox"/>	308144380	CLAMP, 2.5" Torca Band
6.	4	<input type="checkbox"/>	308940020	Clamps, Torca, 3"
7.	1	<input type="checkbox"/>	INST	INSTRUCTIONS

WARNING: SLP Recommends allowing the vehicle to cool (not running) for five hours before beginning installation.

INSTALLATION INSTRUCTIONS - #31210

- 1 Raise and fully support the vehicle (a vehicle lift is recommended). If you do not have access to a lift, you may raise the rear using a jack.
- 2 Measure 1.75" from the weld on the rear mufflers and mark both sides. Using a sawzall or other cutting tool, carefully cut along the mark as squarely as possible. See Figure 1 below. (You do not need to remove the entire exhaust system from the vehicle).



Figure 1: 1.75" from weld on rear muffler

- 3 Next, carefully remove each muffler off of the rubber isolators. A few sprays of WD-40 on the hangers make this a lot easier.
- 4 De-burr the ends of the tail pipes you just cut with a deburring tool or some heavy duty sand paper.
- 5 Next, insert an inlet adaptor into each muffler (Do not use if using with SLP 3" X-Pipe). The larger end should go directly into the muffler. Slide a 3" Torca clamp onto each muffler end as well. DO NOT tighten at this step.
- 6 Slide a 2.5" Torca clamp onto each end of the inlet adaptors.
- 7 Insert the muffler assembly's hanger into the outer half of the rubber isolator. Slide the inlet adaptor over the stock tailpipe. LOOSELY tighten the clamps to keep from sliding. Repeat for other side.
- 8 Slide a 3" Torca clamp onto each tip and slide onto the muffler assembly tailpipe section. Repeat for other side.
- 9 Adjust the entire system to ensure adequate clearances, and tighten clamps from front to back. The finished system should look like Figure 2.



Figure 2: Finished installation

10 Congratulations! You have completed the installation. Enjoy!