

## Axle-Back, 2005-2007 Mustang GT / 2007 GT 500

### PACKING LIST

*Before installation, use this check list to make sure all necessary parts have been included.*

ITEM	QTY	CHECK	PART NUMBER	DESCRIPTION
1.	2	<input type="checkbox"/>	310305080 or 307815422 or 310305400&310305401	Tip, 4", Slash Cut, 9.5" Length Or Tip, 3.5" Slash Cut Tip Or P-Side & D-Side Loudmouth Tips
2.	1	<input type="checkbox"/>	310034785 Or 310032785	Loudmouth II Pass Side or Loudmouh Pass Side
3.	1	<input type="checkbox"/>	310034786 Or 310032786	Loudmouth II Pass Side or Loudmouh Pass Side
4.	1	<input type="checkbox"/>	315032785	Tube, Inlet, Axle Back Pass Side, 05 Mustang GT
5.	1	<input type="checkbox"/>	315032786	Tube, Inlet, Axle Back Driver Side, 05 Mustang GT
6.	6	<input type="checkbox"/>	308144380	Clamps, Torca, 2.5"
7.	1	<input type="checkbox"/>	310305080	Instructions

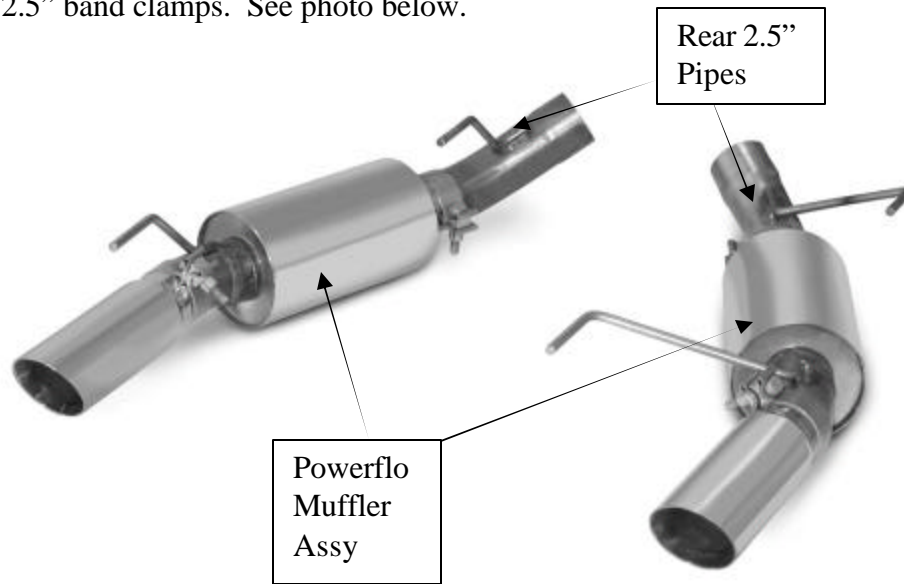
**WARNING:** SLP Recommends wearing safety glasses for the complete installation.

**WARNING:** SLP Recommends allowing the vehicle to cool (not running) for five hours before beginning installation.

### INSTALLATION INSTRUCTIONS - #M31012/M31013/M31014

1. Remove your stock "Axle-Back" system by first removing the eight bolts that hold in the two hanger brackets on both the passenger side and driver side.
2. Next, remove the hanger brackets from the hangers on the mufflers.
3. Next loosen the band clamp on the front side of the assy. and remove the stock muffler and tip assy.
4. Next install the SLP Powerflo Axle-Back system.
5. First slide the stock rubber isolators and brackets onto the SLP hangers both on the 2.5" tubes that will slide on behind the powerflo muffler and onto the hangers welded to the powerflo muffler assy.

6. Next slide the two SLP 2.5" rear tubes with hangers onto the back of the stock system with 2.5" band clamps. See photo below.



7. Next install the four bolts through the hanger brackets and into the chassis on both the passenger side and driver side to hold the pipes in place.

**NEXT PAGE**

8. Make sure that you install the rear hanger brackets back onto the vehicle the same way they came off. They can be installed incorrectly which results in poor and incorrect tip to rear valance alignment. Please see 4 photos below for clarification.



**D-Side Front Bracket**



**D-Side Rear Bracket**



**P-Side Rear Bracket**



**P-Side Front Bracket**

9. Tighten the bolts.
10. Next install the new SLP powerflo mufflers onto the 2.5" tubes already on the vehicle with the 2.5" band clamps provided.
11. Install the four bolts through the hanger brackets and into the chassis on both the passenger side and driver side assemblies to hold into place.
12. Tighten the bolts.
13. Next, install the SLP tip with 2.5" band clamps.
14. Adjust as required to align tip.
15. Tighten all six band clamps.
16. The installation is now complete.