HIGH PERFORMANCE TRANSMISSION PARTS

Instructions

# **Accumulator Piston Kit**

## Part No.

## 44894-01K

- Piston
- Guide Seals (2)

PTFE, Solid

• Seal

PTFE, Scarf-Cut

## Chrysler 45RFE, 545RFE, 65RFE, 66RFE, 68RFE



#### 1. Disassembly

- a. Remove screws and accumulator piston cover plate.
- b. Remove OE piston and spring(s). If replacing multiple pistons, note the spring locations and quantities.
- c. Clean and inspect the bore.



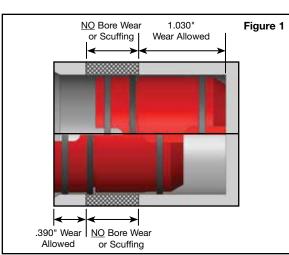
NOTE: Inspect accumulator bores in valve body for scuffing and wear in the area indicated (Figure 1). The bore should be smooth in the hatched area shown.

### 2. Assembly and Installation

- a. Install the two solid guide seals in grooves at each end of the piston.
- b. Install the scarf-cut seal in the middle position groove.
- c. Install piston into bore. If solid guide seals haven't been re-sized, extra care should be taken as each is compressed into the bore.



**NOTE:** Solid guide seals will have some drag until they have undergone a heat cycle.



Guide

Seals

Seal,

Scarf-Cut