

## Accumulator Valve Train Kit

### Part No.

# 77754-10K

- Valve
- Sleeve
- Springs (3) Selective
- Plug

**NOTE:** Fits valve trains with sleeve stamp codes CX, DX or YZ only (**Figure 1**).

## GM 4L60-E, 4L65-E, 4L70-E

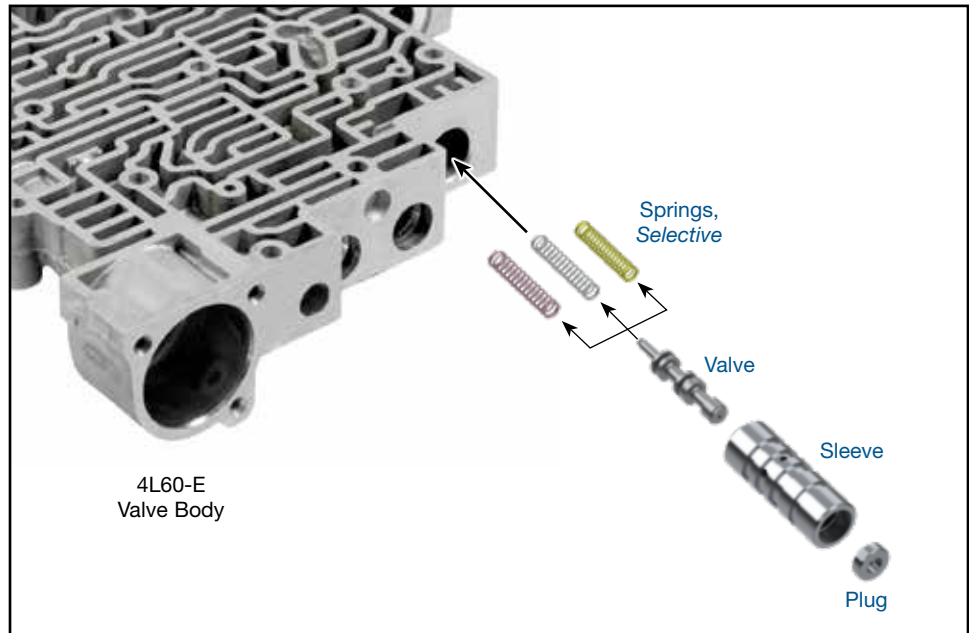


Figure 1

### 4L60-E Late Transmission

Spring Color	Yellow 1 lb	White 2 lb	Pink 3 lb
Valve ID	CX	DX	YZ
Shift Quality	Light	Medium	Firm

### 1. Disassembly

- Remove OE accumulator sleeve, plug, valve and spring from valve body.
- Take note of the identification mark on end of the OE sleeve (**Figure 1**).
- Discard OE valve assembly, but keep OE roll pin for reuse.

### 2. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Lubricate all Sonnax parts.
- Install Sonnax valve into the front of Sonnax sleeve
- Select one of the three Sonnax springs which corresponds to the mark on the end of the OE sleeve to obtain desired shift quality (**Figure 1**).
- Install selected Sonnax spring onto the valve spring stem.
- Install Sonnax plug into the end of the sleeve until seated, with the recessed diameter facing out the back of the sleeve.
- Install Sonnax valve assembly into the valve body bore.
- While installing, align Sonnax sleeve roll pin hole with the valve body roll pin hole and push OE roll pin all the way into place.

### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 16 and 18 in.-Hg (**Figure 2**).

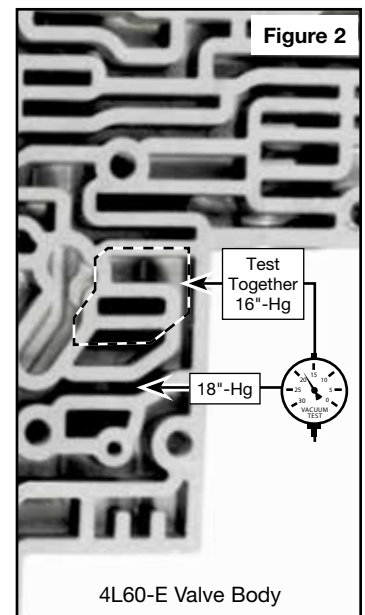


Figure 2