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## TCI® 376003 700R4 HD Servo Kit

This Kit Contains:

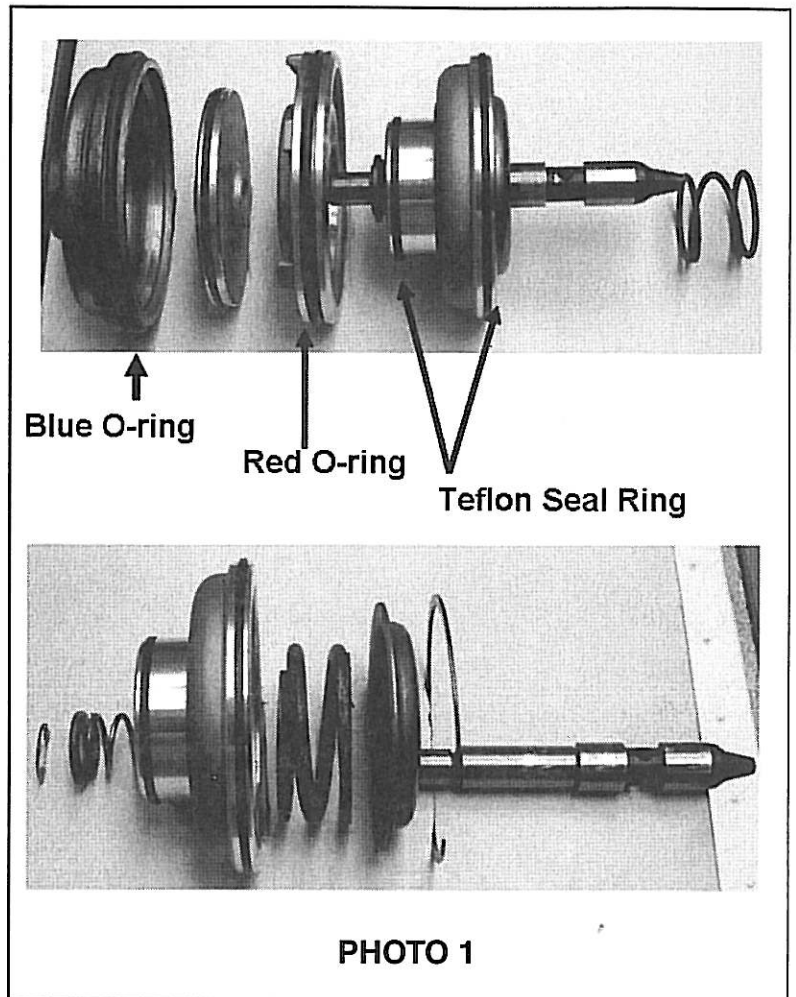
Qty	Description
One (1)	Second Apply Piston Housing
One (1)	Second Apply Piston
One (1)	Servo Housing Teflon Seal
One (1)	Servo Cover O-ring (blue)
One (1)	Apply Piston O-ring (red)

**Step 1** Locate servo and remove the servo cover-retaining ring. Pry the servo housing seal O-ring out and cut ring. Pull seal out and remove servo assembly from case.

**Step 2** Disassemble the servo assembly. (See Photo 1) Clean all parts thoroughly before reassembly.

**Step 3** Discard OE parts and replace with TCI® part supplied with kit. (See Photo 1 for details.)

**Step 4** Assemble and reinstall into transmission. Note that the two supplied O-rings have specific locations. The blue O-ring is to be placed on the outer servo cover and the red O-ring is for the second apply piston. Placing them in the wrong location may cause the servo to leak.



**NOTE:** Make sure assembly is totally correct before reinstalling in case. Once the servo housing is in place, the servo housing seal O-ring would have to be cut for removal of assembly.