



TCI® 423005 Ford C6 R-code Servo

This Servo Will Service all Ford C-6 Transmissions 1967-1990

TCI® 423005 kit includes:

- 1 Servo cover
- 1 Servo piston assembly
- 1 Lip seal
- 1 Large o-ring
- 1 Straight cut seal
- 1 Cover gasket
- 1 Servo spring



1. Remove stock servo assembly from servo bore, including servo return spring.
2. Inspect servo bore for any nicks or rough spots, polish bore with Scotch-Brite if necessary.
3. Place all supplied seals and gasket on the new servo piston and cover as illustrated. Apply Trans Lube to all seals and surfaces including the servo bore. Place the piston into the cover.
4. Install the servo assembly into the bore using the black servo return spring supplied. Torque the servo bolts to 18 lb.ft.
5. Tighten the band adjustment bolt to 10 lb.ft. and back off 1 ¼ to 1 ½ turns.